



ELECTROLUX HOME PRODUCTS PTY LTD
ABN 51 004 762 341

Technical Publication N° RE32

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WEB SITE ADDRESS: www.partnship.com.au

WESTINGHOUSE

FROST FREE

“S” SERIES

BOTTOM MOUNT

REFRIGERATORS

(Stainless Steel)

Only produced as RH Models.

***06 Introduces a Compressor change.**

From S/N° 119*** change to the DTT,
Defrost Heater & introduction of a
Thermal Fuse.**

MODELS:

**BJ423S
BJ423S *06**

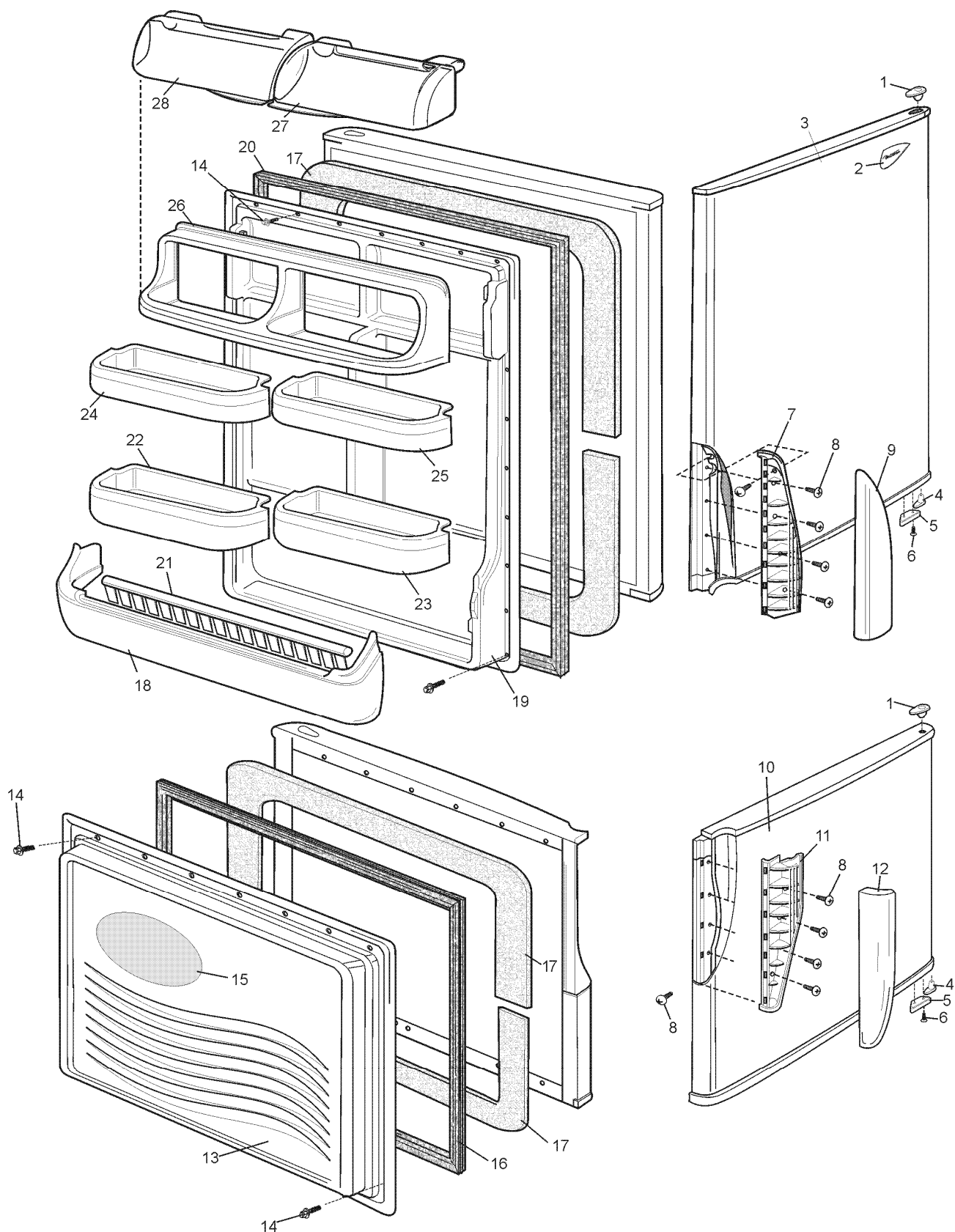
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MODELS: BJ423S, BJ423S *06
BJ423S *06 From S/N° 119*****

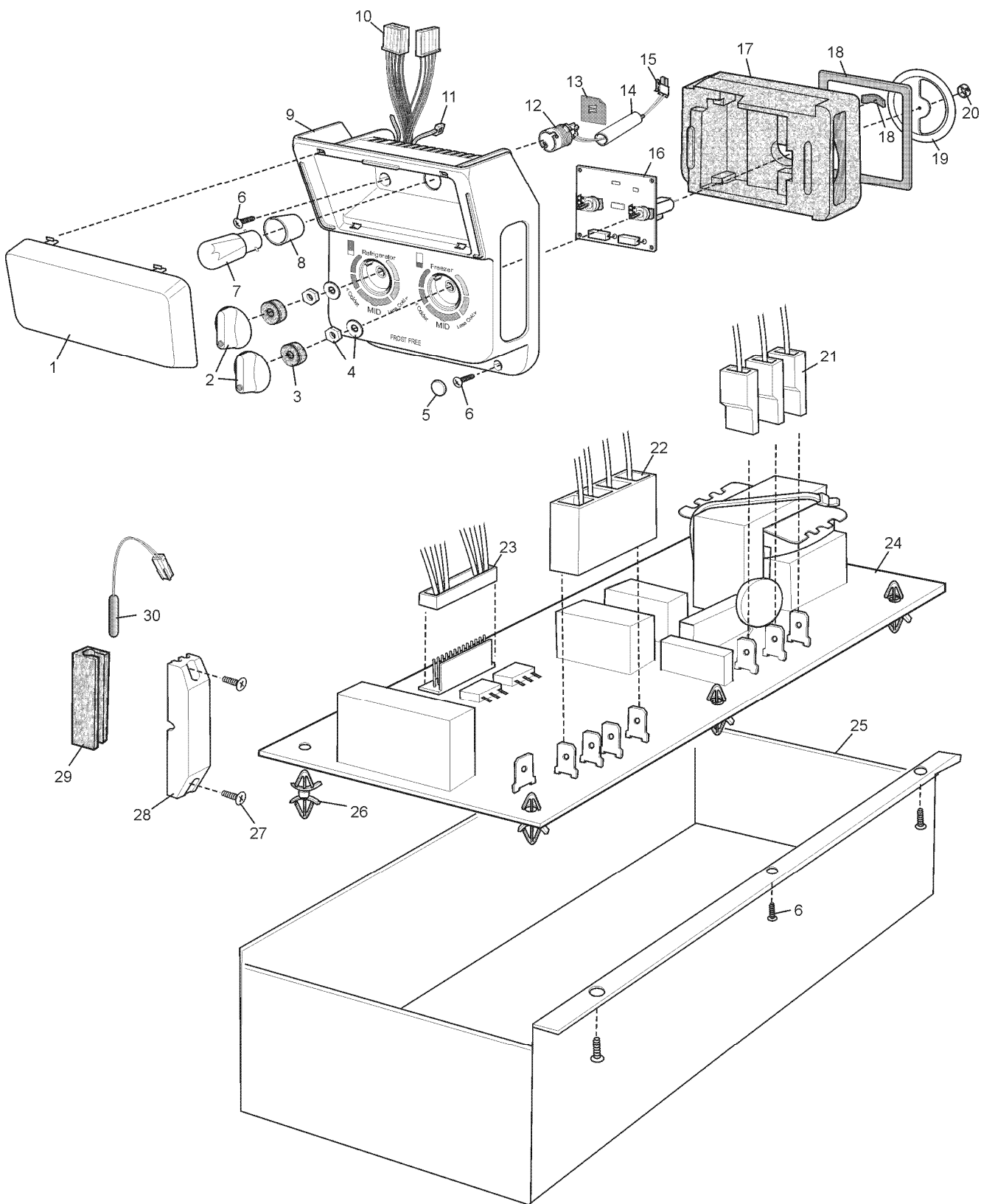
EX. VIEW DRAWING 3394
DOOR ASSEMBLIES



ITEM	PART N°	DESCRIPTION Ex. 3394	QTY
1	1427657	Thimble Filler Assy. Closed	2
2	1438450	Badge, Westinghouse Virtuoso	1
3	1437946	Door Assy. Foamed F.C. RH.	1
4	1427656	Thimble Assy. Cam Closed	2
5	1427662	Stop, Door	2
6	1413287	Screw, Door Stop	4
7	1437792	Handle Base Moulded RH F/C. Door.	1
8	1423959	Screw Handle	10
9	1437794	Handle Cover Moulded RH.F/C. Door	1
10	1437944	Door Assy. Foamed Fzr RH.	1
11	1437791	Handle Base Moulded RH Fzr. Door.	1
12	1437793	Handle Cover Moulded RH. Fzr. Door	1
13	1430567	Panel, Inner Door Fzr. (Silk Screened)	1
14	1434943	Screw 1/2 No 8 Nibbed Hex Head	72
15	N.P.N.	Silk Screened	x
16	1444270K	Gasket, Door Fzr.	1
17	1431486	Foam Support Strip Insulation	2
18	1428890	Shelf, Bottle	1
19	1429296	Panel, Inner Door F/C.	1
20	1444269K	Gasket, Door F.C.	1
21	1431951	Restrainer, Bottle (Freestyle Green)	1
22	1428885	Shelf, Bin, Deep LH.	1
23	1428886	Shelf, Bin, Deep RH.	1
24	1428887	Shelf, Bin, Shallow LH.	1
25	1428888	Shelf, Bin, Shallow RH.	1
26	1429042	Surround, Dairy	1
27	1429046	Door, Dairy RH.	1
28	1429043	Door, Dairy LH.	1
Stainless Steel Cleaner for the Doors, Part Number 1436574.			

BJ423S *06 From S/N° 119*****

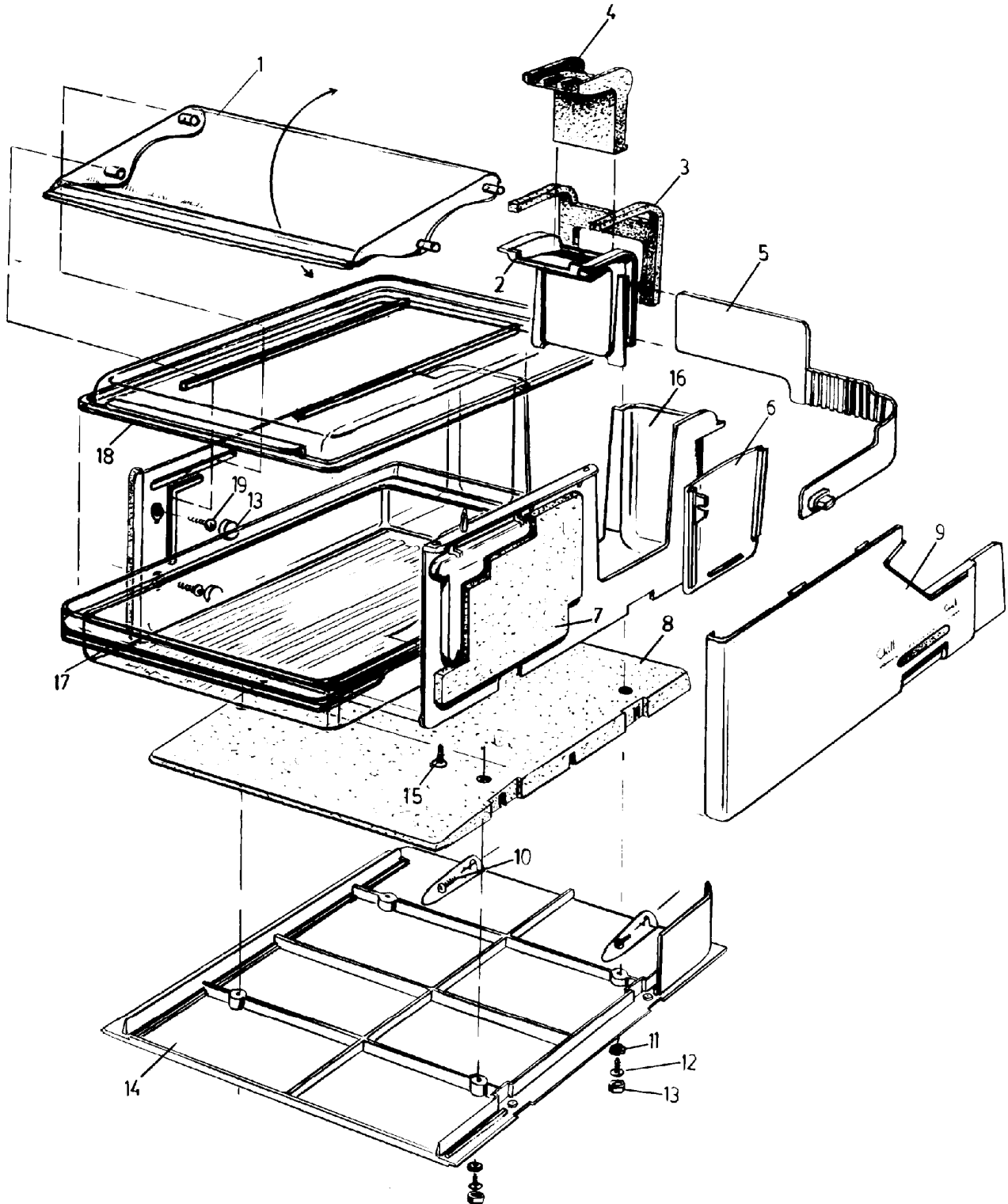
HOUSING CONTROL ASSY & POWER BOARD ASSY.



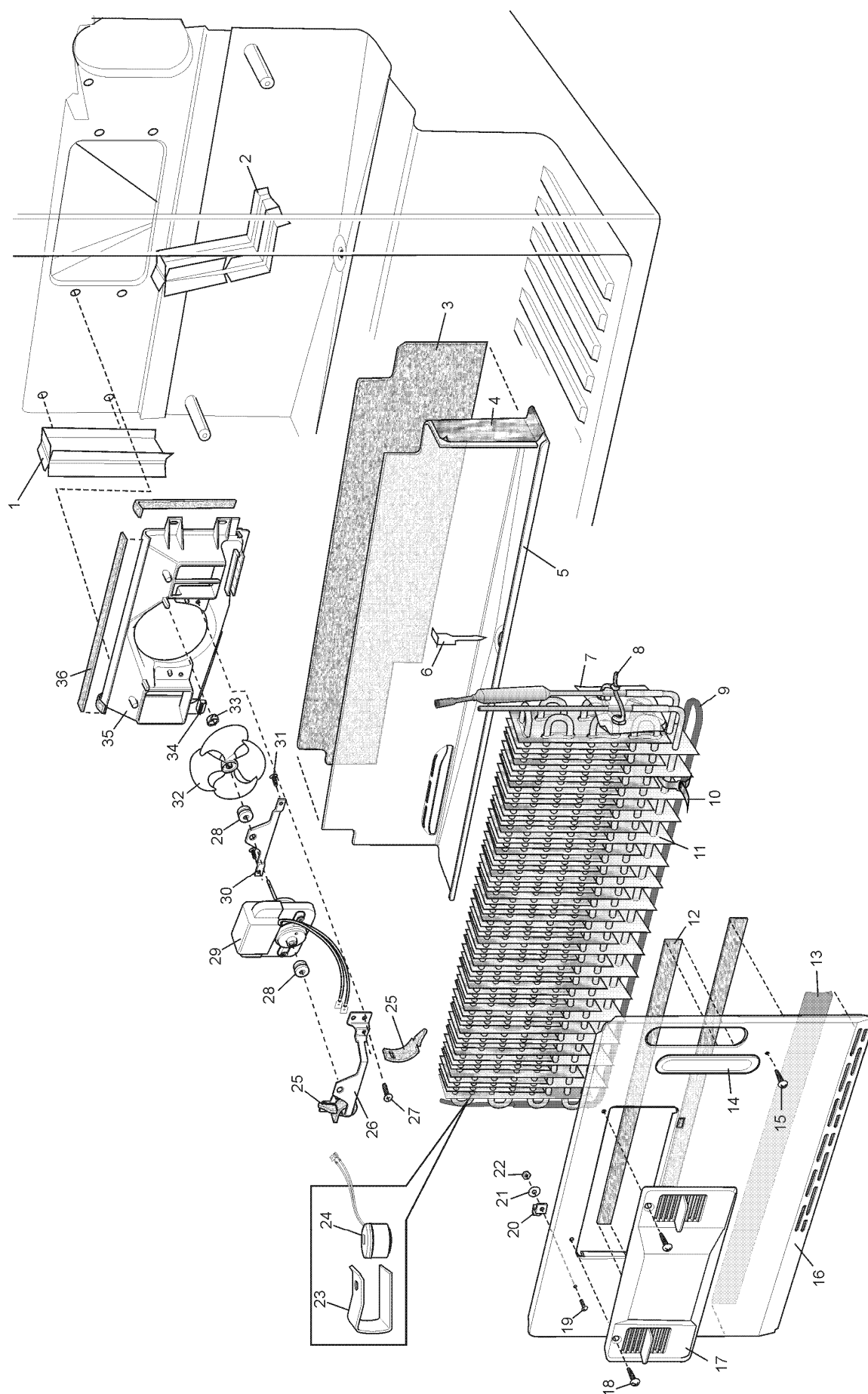
ITEM	PART N°	DESCRIPTION Ex. 4129	QTY
1	1433999	Lens, Light	1
2	1431999	Knob, Control	2
3	1432787	Grommet, Control	2
4	N.P.N	Washer & Nuts Supplied With Control Board	x
5	1420371	Plug, Control Housing	2
6	1449411	Screw, #8 * ¾ T/F TA PAN/HD	8
7	757394	Lamp, 25 watt	1
8	1436152	Skirt, Lamp	1
9	1437660	Housing, Control Assy	1
10	1428992	Harness, Control (Low Voltage)	1
11	1416248	Cable Tie	1
12	1436151	Socket, Lamp	1
13	1439123	Insulator, Terminal Cover	1
14	1439734	Sleeving PVC	1
15	1428988	Harness Assy.	1
16	*1434046	Control Board	1
17	1429090	Block, Insulation	1
18	1419702	Gasket (6mm Tessa Tape)	x
19	1429089	Baffle	1
20	1416493	Spring Clip	1
21	1428991	Harness, Compressor	1
22	NPN	Harness, Cabinet	x
23	NPN	Harness, Cabinet	x
24	#1434048	Power Board	1
25	#1439427	Housing, Power Pak	1
26	1408927	Spacer, Power Board DLCBS - 4R	5
27	1422897	Screw, White	4
28	1408841	Cover, Sensor	2
29	1409119	Foam Block, Sensor	1
30	1437528	Sensor Complete	2
Note: * Part of item N° 9 # Use assembly Part N° 1432001			

MODELS: BJ423S, BJ423S *06
BJ423S *06 From S/N° 119*****

EX. VIEW DRAWING 3427
CHILLER ASSEMBLY



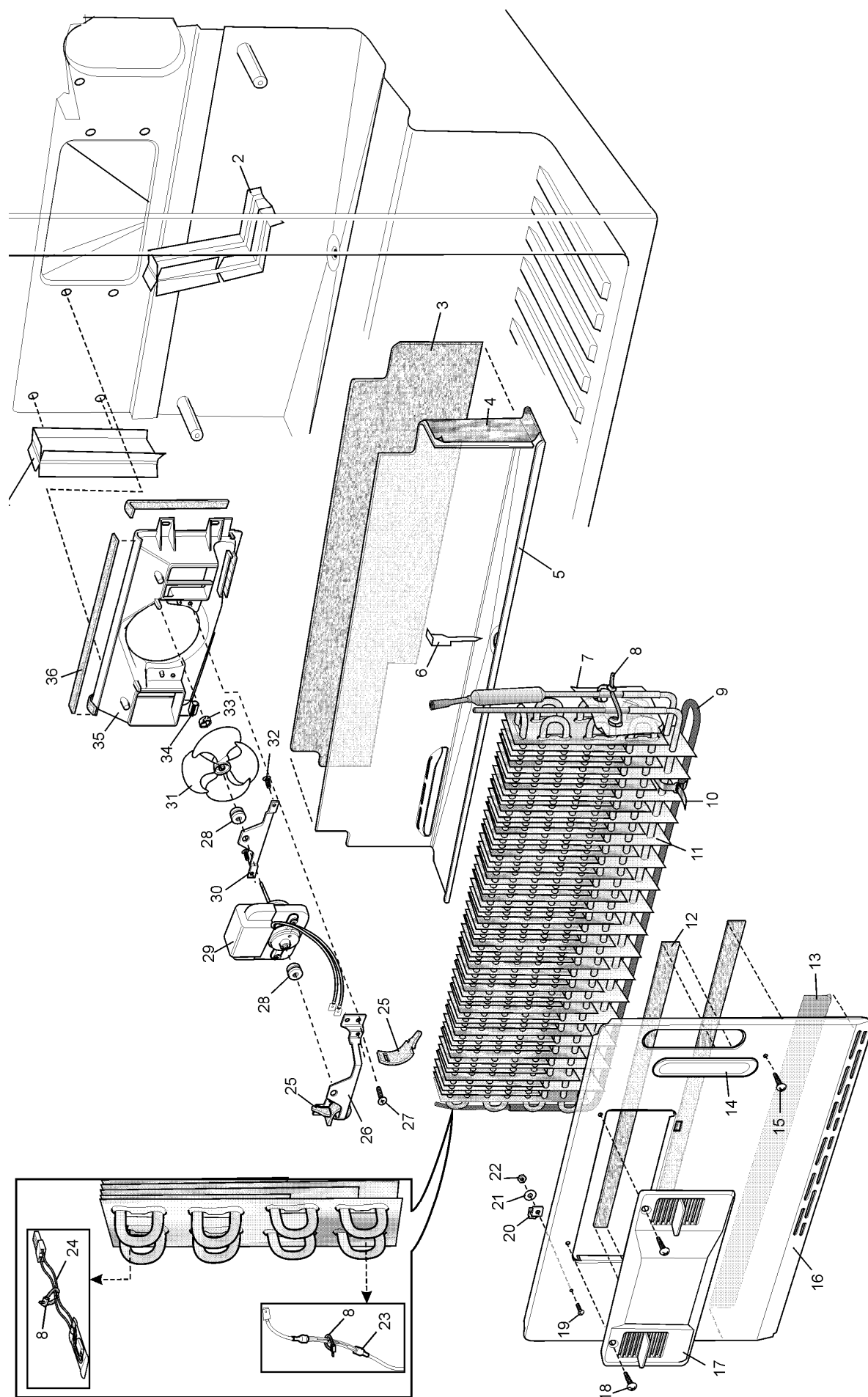
ITEM	PART N°	DESCRIPTION Ex. 3427	QTY
1	1429592	Door, Printed	1
2	1420059	Diverter	1
3	1420266	Gasket, Chiller Liner	1
4	1420201	Insulation, Diverter	1
5	1419946	Slide	1
6	1419947	Lens, Light	1
7	1420250	Insulation, Side	1
8	1420229	Insulation, Base	1
9	1438424	Side Cover, Printed	1
10	1449412	Screw, #8 x ½" TF Flange HD WHT	2
11	1409394	Washer	4
12	Q244142	Screw	4
13	1420371	Hole Plug	8
14	1420058	Base, Chiller	1
15	1449422	Screw, #8 x ½" T/F TA PAN/HD	6
16	1420056	Main Housing, Chiller	1
17	1420430	Container, Chiller Compartment	1
18	1420429	Lid, Chiller Compartment	1
19	1449411	Screw, #8 * ¾ T/F TA PAN/HD	4



ITEM	PART N°	DESCRIPTION Ex 4125	QTY
1	1417969	Seal, Wall LH	1
2	1417968	Seal, Wall RH	1
3	1432045	Dampener, Noise	1
4	57010537	Alu Foil Tape 75mm	1
5	1432047	Drain Trough Assy.	1
6	1406557	Strainer	1
7	1425450	Shield, Evap. Return Bend	1
8	1416248	Cable Tie, 140mm White	2
9	1428054	Heater, Defrost 450watts	1
10	1427422	Strap, Heater	4
11	1436190	Evaporator	1
12	57010553	Foam Tape –7492 Tesa 18mm	1
13	57010250	Tape Aluminium 48mm 3M 425	1
14	1414610	Cover, Inspection	1
15	1449424	Screw, #8 * 19 T/CT TBT P/HD WHT	4
16	1418617	Cover, Evaporator	1
17	1417962	Cover, Fan	1
18	Q202268	Screw, Evap Cover	4
19	1419050	Screw, Stainless Steel	1
20	737706	Term Tab QC 6.3 H1183ET	1
21	1419049	Lockwasher, Stainless Steel	1
22	1419048	Nut, Stainless Steel	1
23	742565	Bracket	1
24	1432898	Thermostat, Defrost Terminator	1
25	1441452	Strap, Damper	2
26	1416232	Bracket, Fan Mounting	1
27	1449411	Screw, #8 * ¾ T/F TA PAN/HD	2
28	1419113	Grommet, Fan Mounting	2
29	1434362	Motor, Fan 6.7 watts	1
30	757119	Strap, Fan Mounting	1
31	1449401	Screw, #8-32 x 3/8	2
32	1416565	Blade Evap. Fan	1
33	1416493	Spring Clip, Fan Blade	1
34	1436223	Clip, Self Adhesive	1
35	1417967	Shroud, Fan	1
36	1418765	Gasket, Fan Shroud	3

MODELS: BJ423S, BJ423S *06
BJ423S *06 From S/N° 119*****

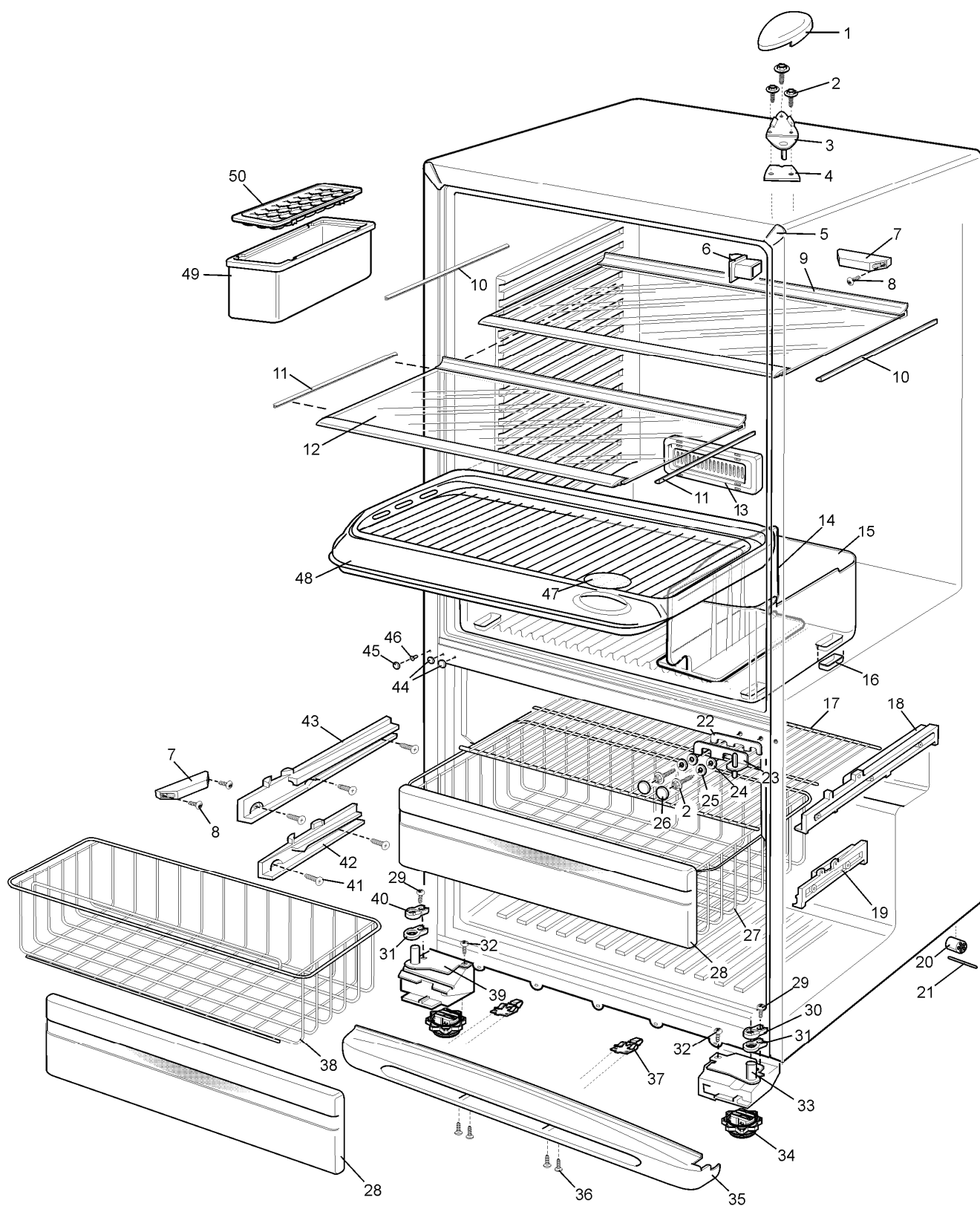
EX. VIEW DRAWING 7841
FREEZER ASSEMBLY



ITEM	PART N°	DESCRIPTION Ex 7841	QTY
1	1440019	Seal, Wall LH	1
2	1417968	Seal, Wall RH	1
3	1432045	Dampener, Noise	1
4	57010537	Alu Foil Tape 75mm	1
5	1432047	Drain Trough Assy.	1
6	1406557	Strainer	1
7	1425450	Shield, Evap. Return Bend	1
8	1416248	Cable Tie, 140mm White	3
9	1439802	Heater, Defrost 450watts	1
10	1427422	Strap, Heater	4
11	1436190	Evaporator	1
12	57010553	Foam Tape –7492 Tesa 18mm	1
13	57010250	Tape Aluminium 48mm 3M 425	1
14	1414610	Cover, Inspection	1
15	1449424	Screw, #8 * 19 T/CT TBT P/HD WHT	4
16	1418617	Cover, Evaporator	1
17	1417962	Cover, Fan	1
18	Q202268	Screw, Evap Cover	4
19	1419050	Screw, Stainless Steel	1
20	737706	Term Tab QC 6.3 H1183ET	1
21	1419049	Lockwasher, Stainless Steel	1
22	1419048	Nut, Stainless Steel	1
23	1438052	Thermal Fuse	1
24	1438051	Thermostat, Defrost Terminator	1
25	1441452	Strap, Damper	2
26	1416232	Bracket, Fan Mounting	1
27	1449411	Screw, #8 * ¾ T/F TA PAN/HD	2
28	1419113	Grommet, Fan Mounting	2
29	1434362	Motor, Fan 6.7 watts	1
30	757119	Strap, Fan Mounting	1
31	1416565	Blade Evap. Fan	1
32	1449401	Screw, #8-32 x 3/8	2
33	1416493	Spring Clip, Fan Blade	1
34	1436223	Clip, Self Adhesive	1
35	1417967	Shroud, Fan	1
36	1418765	Gasket, Fan Shroud	3

MODELS: BJ423S, BJ423S *06
BJ423S *06 From S/N° 119*****

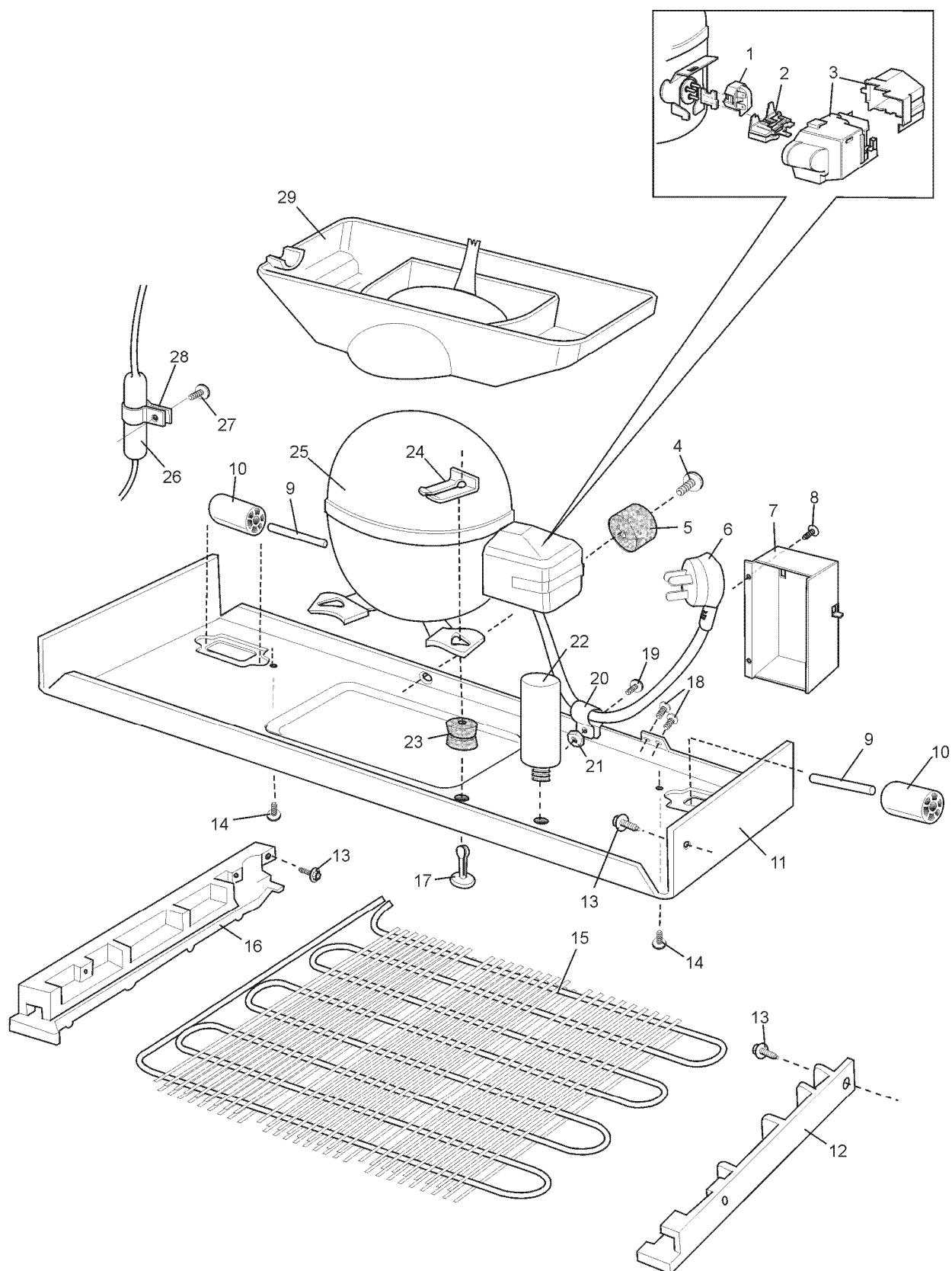
EX. VIEW DRAWING 7842
CABINET ASSEMBLY



ITEM	PART N°	DESCRIPTION EX. 7842	QTY
1	1438451	Cover, Top Hinge	1
2	1449414	Screw, Top/Centre Hinge (Torx)	5
3	1445131	Hinge Assy. Top	1
4	1438457	Spacer, Top Hinge	1
5	1438432	Cap, Corner	2
6	1446958	Switch	1
7	1408841	Cover, Sensor	2
8	1422897	Screw, Sensor Cover	4
9	1438750	Shelf, Glass F/C Top	1
10	1438570	Side Trims	2
11	1439226	Side Trims	4
12	1438751	Shelf, Glass F/C	2
13	5307807	Grille, Air Duct (Rectangular)	1
14	1429055	Divider, Crisper	1
15	1431329	Crisper Bin & Feet	1
16	1429054	Foot, Crisper	8
17	1418134	Shelf, Fzr.	1
18	1413290	Runner, Long, Fzr Shelf RH.	1
19	1413292	Runner, Short, Freezer Shelf RH.	1
20	1433728	Roller, Rear	2
21	1415927	Shaft, Rear Roller	2
22	1425167	Spacer, Centre Hinge	2
23	1428328	Hinge, Centre	1
24	1440296	Washer 3/16 Zinc Plate	2
25	1426604	Washer, Centre Hinge	2
26	1425223	Cap, Screw	2
27	1417995	Basket, Freezer, (Large)	1
28	1417980	Front, Freezer Basket	2
29	1449409	Screw - Cam Lower	2
30	1428324	Cam, Lower RH.	1
31	1429263	Spacer, Cam, Lower	2
32	1427289	Screw, Lower Hinge	2
33	1443898	Hinge, Bottom RH.	1
34	1416794	Roller Assy. Front	2
35	1438974	Air Grille, Kickplate RH.	1
36	Q202133	Screw, Air Grille	4
37	1427993	Spring Clip, Air Grille	2
38	1417993	Basket, Freezer, Small	1
39	N.P.N.	LH Model Not Produced	x
40	N.P.N.	LH Model Not Produced	x
41	1449411	Screw, #8 * ¾ T/F TA PAN/HD	10
42	1413293	Runner, Short, Fzr Shelf LH.	1
43	1413291	Runner, Long, Fzr Shelf LH.	1
44	1432141	Plug, Hole White	2
45	1449974	Snap Cap	1
46	1422846	Rivet	2
47	1429053	Humidity Control	2
48	1438408	Crisper Cover, Assy.	1
49	1421093	Ice/Egg Bin	1
50	1434740	Tray, Ice Cube	1

MODEL: BJ423S

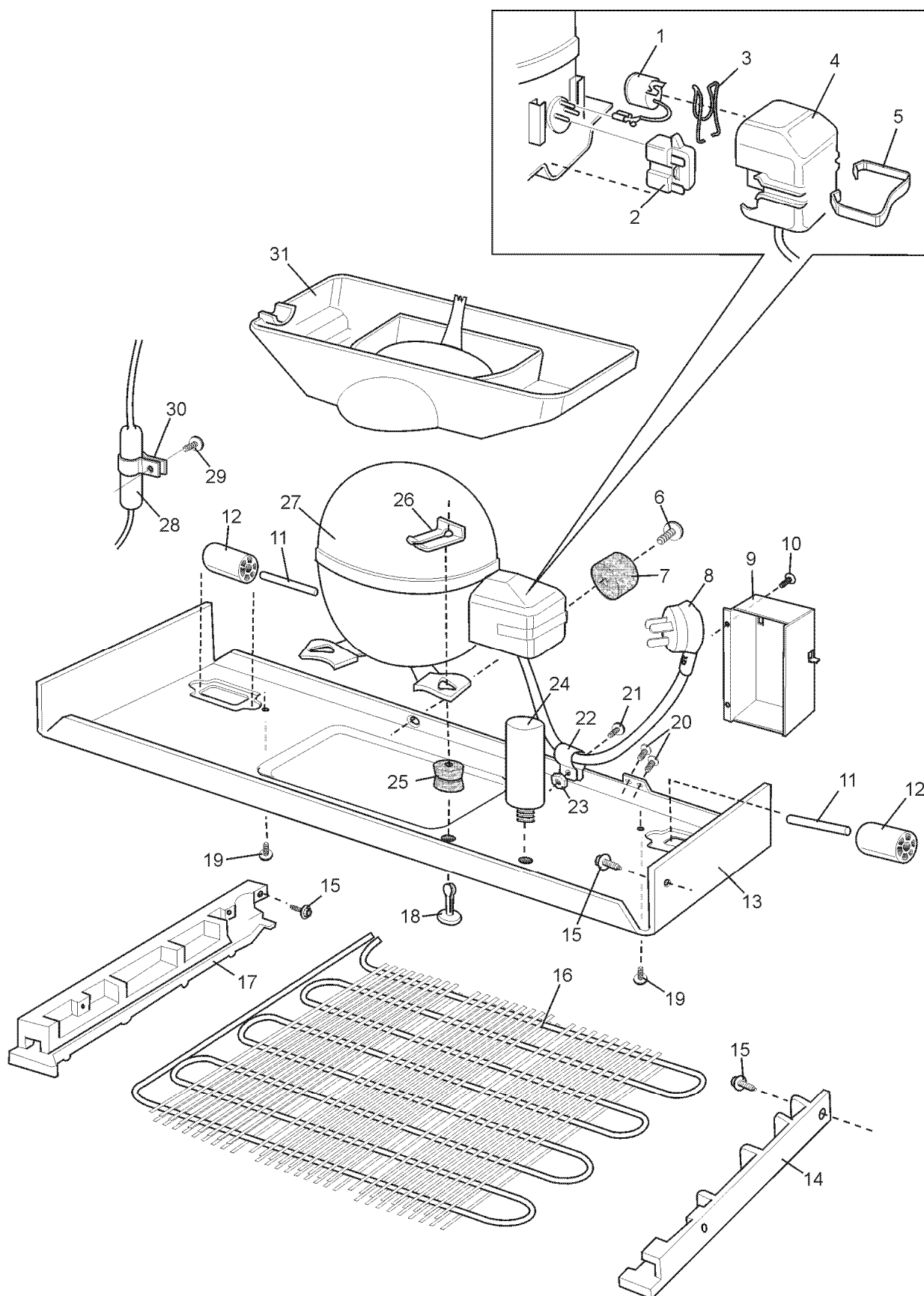
EX. VIEW DRAWING 4471
MACHINE COMPARTMENT
ASSEMBLY



ITEM	PART N°	DESCRIPTION Ex 4471	QTY
1	1425208	PTC, Relay	1
2	1425212	Overload	1
3	1425210	Cover, Terminals	1
4	1449424	Screw, Bumper N° *19 T/CT TBT P/HD WHT	1
5	1432161	Bumper	1
6	1446050	Cord, Service	1
7	N.P.N.	Housing, Refer Pages 8 & 9	x
8	1449411	Screw, #8 * ¾ T/F TA PAN/HD	2
9	1415927	Shaft, Rear Roller	2
10	1445504	Roller, Rear	2
11	1424182	Plate, Compressor Mounting	1
12	1427985	Glide, Pre Cooler RH.	1
13	1449407	Screw, Glide, Pre Cooler / C.Base #12-14, 16mm	12
14	1449401	Screw, #8-32 x 3/8	2
15	1433414	Pre Cooler	1
16	1427984	Glide, Pre Cooler LH.	1
17	1416655	Pin, Compressor Mounting	4
18	Q196373	Screw	2
19	1449415	Screw	1
20	1438128	Clamp, Service Cord	1
21	1449423	Nut	1
22	1448816	Capacitor, Run Compressor 4uf 400v Snap In	1
23	1446306	Grommet, Compressor Mounting	4
24	1409732	Clip, Compressor Mounting	4
25	1430832	Compressor, Embraco FGS80HA	1
26	ES5332	Drier, Service	1
27	1449422	Screw, N° 8 x 1/2" T/F PAN/HD	3
28	252369	Clamp	1
29	1405336	Drain pan	1

MODEL: BJ423S *06
BJ423S *06 From S/N° 119*****

EX. VIEW DRAWING 4123
MACHINE COMPARTMENT
ASSEMBLY



ITEM	PART N°	DESCRIPTION Ex 4123	QTY
1	1436882	Overload	1
2	1420853	PTC, Relay	1
3	1409724	Clip, Overload	1
4	1436883	Cover, Terminals	1
5	1409723	Clamp, Cover	1
6	1449424	Screw, Bumper N° *19 T/CT TBT P/HD WHT	1
7	1432161	Bumper	1
8	1446050	Cord, Service	1
9	N.P.N.	Housing, Refer Pages 8 & 9	x
10	1449411	Screw, #8 * ¾ T/F TA PAN/HD	2
11	1415927	Shaft, Rear Roller	2
12	1445504	Roller, Rear	2
13	1424182	Plate, Compressor Mounting	1
14	1427985	Glide, Pre Cooler RH.	1
15	1449407	Screw, Glide, Pre Cooler / C.Base #12-14, 16mm	12
16	1433414	Pre Cooler	1
17	1427984	Glide, Pre Cooler LH.	1
18	1416655	Pin, Compressor Mounting	4
19	1449401	Screw, #8-32 x 3/8	2
20	Q196373	Screw	2
21	1449415	Screw	1
22	1438128	Clamp, Service Cord	1
23	1449423	Nut	1
24	1448816	Capacitor, Run Compressor 4uf 400v Snap In	1
25	1446306	Grommet, Compressor Mounting	4
26	1409732	Clip, Compressor Mounting	4
27	1436484	Compressor, Matsushita DB73C	1
28	ES5332	Drier, Service	1
29	1449422	Screw, N° 8 x 1/2" T/F PAN/HD	3
30	252369	Clamp	1
31	1416160	Drain pan	1

Release Dates:

First build	08/2000
*06	11/2000
S/N 119*****	5/2001