



ELECTROLUX HOME PRODUCTS PTY LTD
ABN 51 004 762 341

Technical Publication N° RE327

Issue: 1
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WESTINGHOUSE

RF450 CONTROLLED

FROST FREE

“B” SERIES ML08

REFRIGERATORS

MODELS ML08

WTM3900SB (Stainless Steel)

PNC 925042381 LH 925042380 RH

WTM3900WB (White)

PNC 925042220 LH 925042219 RH

WTM4200WB (White)

PNC 925042223 LH 925042224 RH

WTM4400WB (White)

PNC 925042379 LH 925042378 RH

WTM5200WB (White)

PNC 925042229 LH 925042230 RH

**ML08
RE-Introduction
of R600a
Refrigerant**

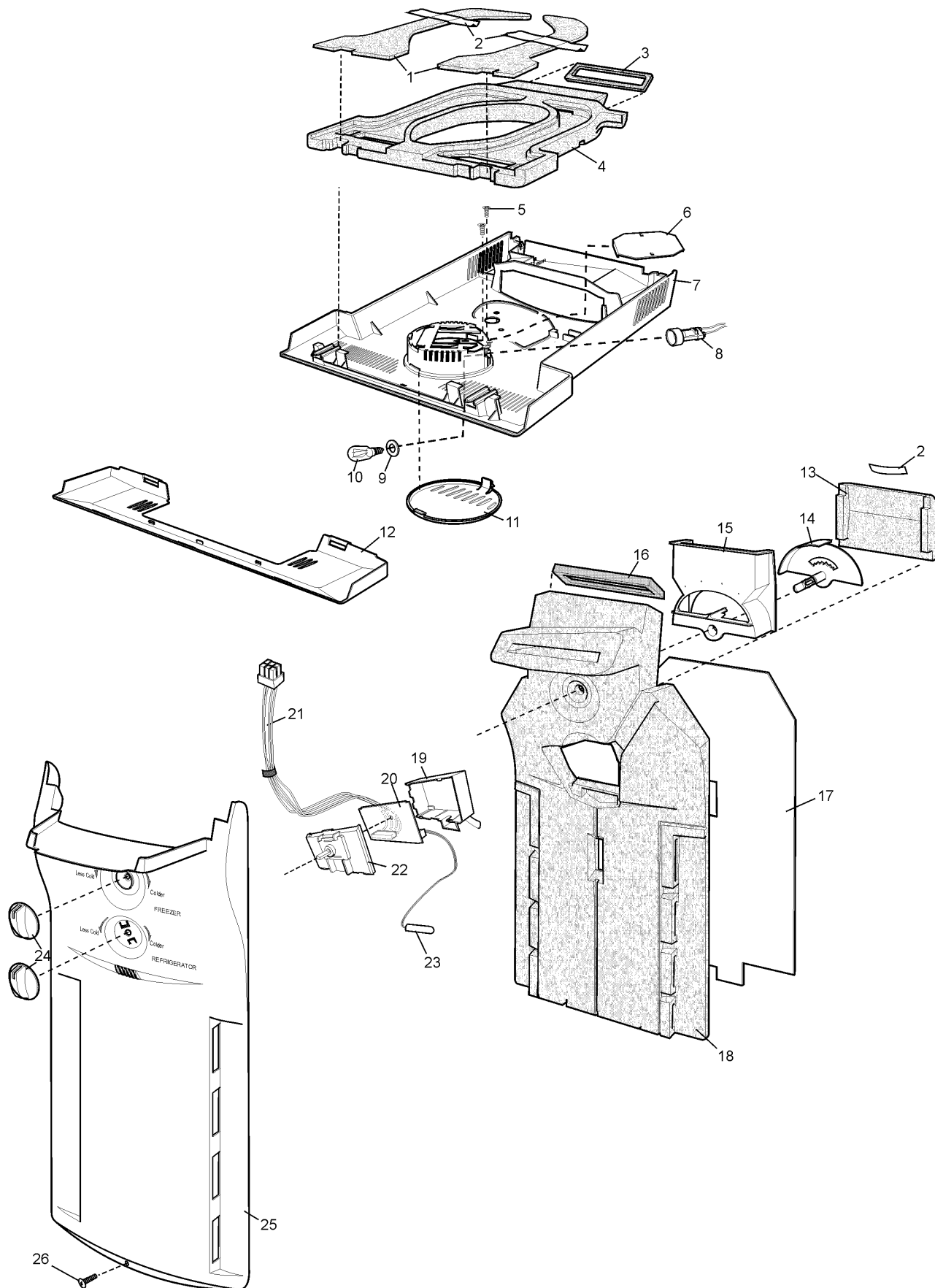
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MODELS: ALL MODELS

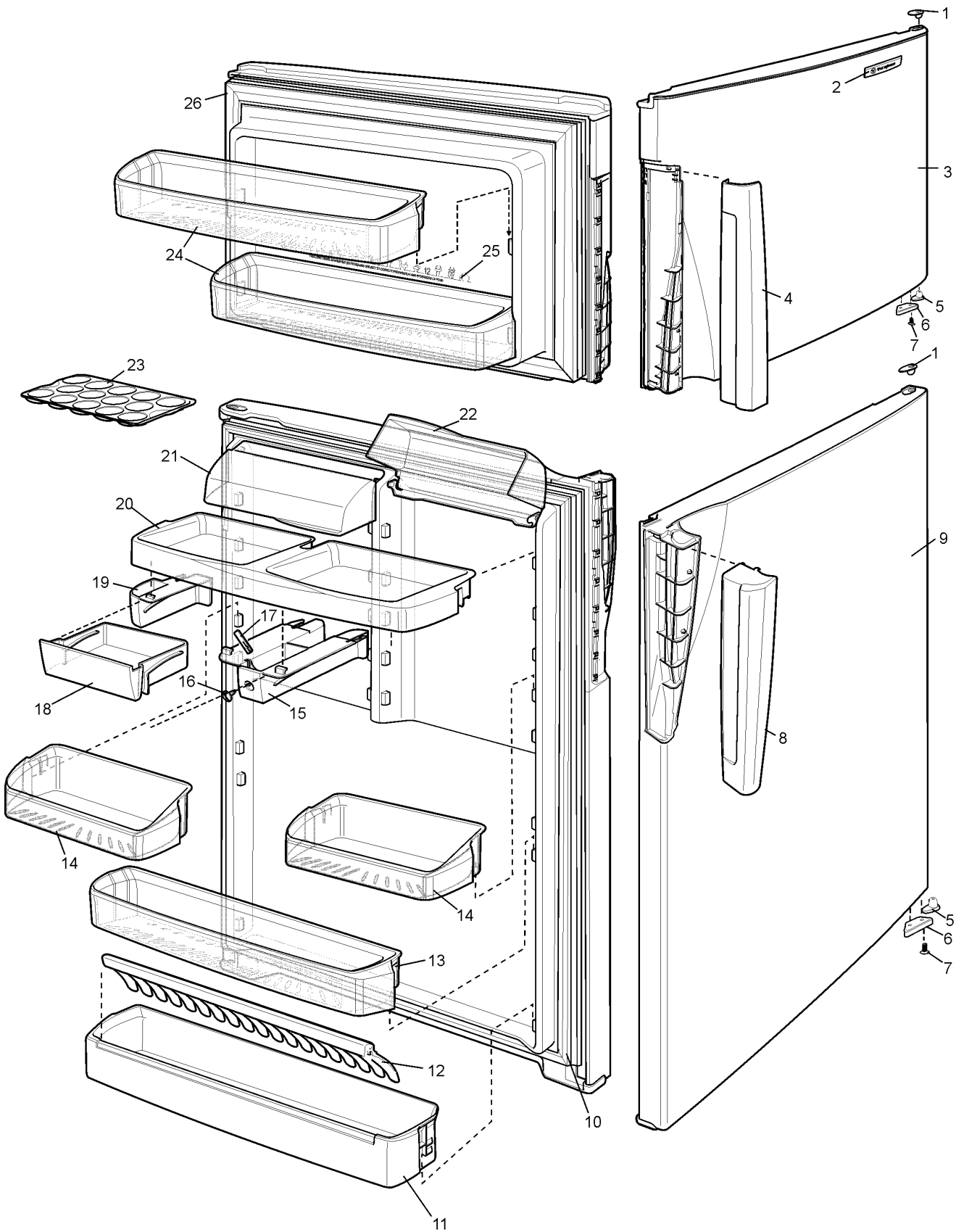
EX. VIEW DRAWING 7274
CONTROL HOUSING REAR
ASSEMBLY



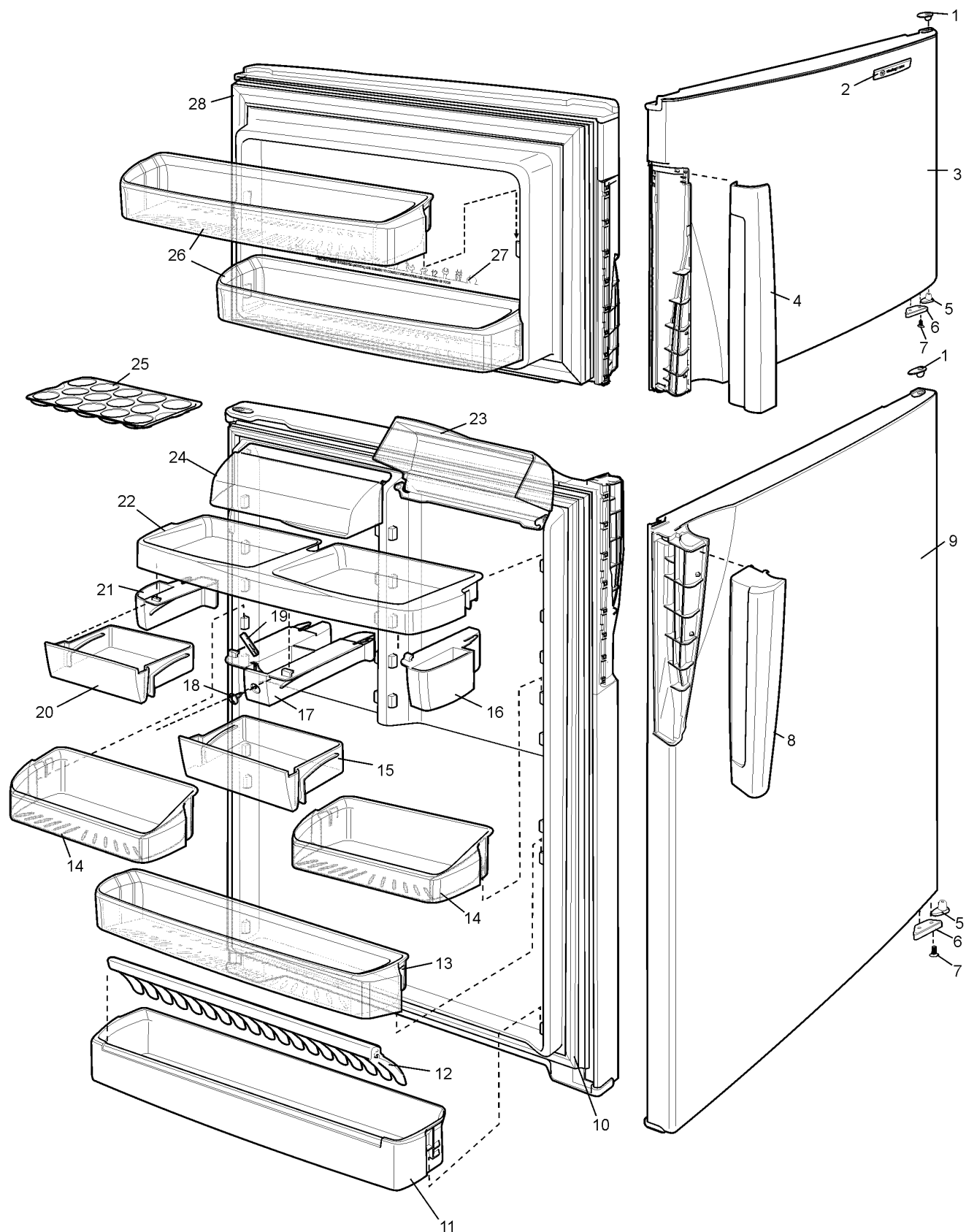
ITEM	PART N°	DESCRIPTION Ex. 7274	QTY
1	*1447666	EPS Air Curtain Lid	2
2	N.P.N	Masking Tape	x
3	*1448121	Gasket, Delivery Front	1
4	*1447665	EPS Air Curtain	1
5	*1448228	Screw, N° 8 x ½” 7.5 P/HD WHT	2
6	*1447534	Shield, Light	1
7	*1447659	Housing, Control Dec. Top	1
8	*§1454037	Lamp Holder & Harness Assy.	1
9	*§1453302	Lamp Sealing Gasket	1
10	*§1451284	Lamp, 25 watt Blue E14SES	1
11	*1448160	Lens, Light	1
12	1441334	Air Curtain	1
13	#1441388	EPS, Control Delivery Air	1
14	#1441195	Baffle M/F	1
15	#1441193	Baffle Casing	1
16	#1445148	Gasket, Delivery Top	1
17	#1442048	M/F Sealing	1
18	#1454910	EPS Housing, Control Rear	1
19	#Refer Item 20	Part Of Item 20	x
20	#1454627	Control Board Assy. (Includes Items 19, 21, 22 & 23)	1
21	#Refer Item 20	Part Of Item 20	x
22	#Refer Item 20	Part Of Item 20	x
23	#Refer Item 20	Part Of Item 20	x
24	#1461136	Knob, Baffle/Control	2
25	#1461135	Housing, Control Rear	1
26	1449424	Screw, 8G x 19mm Typ –BT P/HD T/C	1
Note: * Can replace the above parts with assembly 1461057 .			
Note: # Can replace the above parts with assembly 1461840 .			
Note: § When replacing the Lamp or Lamp Holder & Harness Assembly, check that the lamp sealing gasket is in place in the Lamp Holder.			

**MODELS: WTM3900SB (STAINLESS STEEL)
WTM3900WB (WHITE)**

**EX. VIEW DRAWING 6655
DOOR ASSEMBLIES**



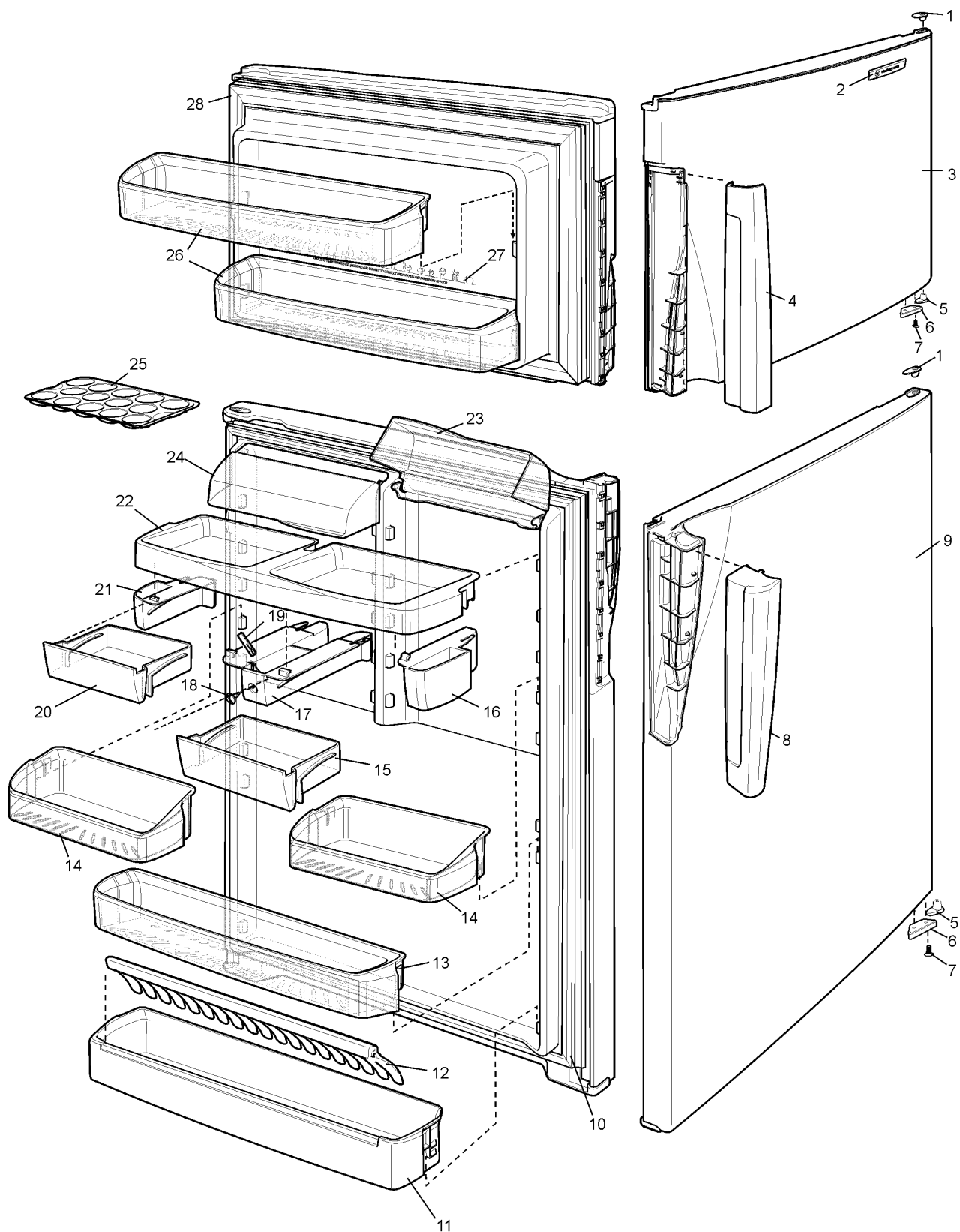
ITEM	PART N°	DESCRIPTION Ex. 6655	SB	WB
1	1443579	Thimble, Filler Assy. Closed	2	2
2	1458193	Nameplate, Westinghouse	1	1
3	1452112	Door FIP Fzr, R.H.	1	
	1452099	Door FIP Frz, L.H.	1	
	1451779	Door FIP Fzr, R.H.		1
	1451764	Door FIP Frz, L.H.		1
4	1453902	Handle Cover L.H. Fzr. Door	1	
	1453901	Handle Cover R.H. Fzr. Door	1	
	1451574	Handle Cover L.H. Fzr. Door		1
	1451573	Handle Cover R.H. Fzr. Door		1
5	1443580	Thimble, Cam Assy. Closed	2	2
6	1427662	Stop, Door	2	2
7	154564	Screw, Door Stop N° 10 x 3/4" T/CT T23 C/SUNK	4	4
8	1453902	Handle Cover R.H. F/C. Door	1	
	1453901	Handle Cover L.H. F/C. Door	1	
	1451574	Handle Cover R.H. F/C. Door		1
	1451573	Handle Cover L.H. F/C. Door		1
9	1453460	Door FIP F/C. R.H.	1	
	1453457	Door FIP F/C. L.H.	1	
	1451776	Door FIP F/C. R.H.		1
	1451761	Door FIP F/C. L.H.		1
10	1450833K	Gasket, Door F/C.	1	1
11	1443405	Bin, Bottle	1	1
12	1443408	Bottle, Finger	1	1
13	1441762	Bin, Can	1	1
14	1441780	Bin, Half Width	2	2
15	1443625	Utility Runner, Centre	1	1
16	1441562	Lock, Knob	1	1
17	1441563	Lock, Latch	1	1
18	1447737	Utility Bin, Dec LH	1	1
19	1443623	Utility Runner, LH	1	1
20	1453102	Bin, Dairy	1	1
21	1441791	Door, Dairy L.H.	1	1
22	1441790	Door, Dairy R.H.	1	1
23	1448066	Egg Tray	1	1
24	1441771	Bin, Freezer	2	2
25	N.P.N.	Silk Screened	x	x
26	1450831K	Gasket, Door Fzr.	1	1



ITEM	PART N°	DESCRIPTION Ex. 6676	WB
1	1443579	Thimble, Filler Assy. Closed	2
2	1458193	Nameplate, Westinghouse	1
3	1451779	Door FIP Fzr, R.H.	1
	1451764	Door FIP Frz, L.H.	1
4	1451574	Handle Cover L.H. Fzr. Door	1
	1451573	Handle Cover R.H. Fzr. Door	1
5	1443580	Thimble, Cam Assy. Closed	2
6	1427662	Stop, Door	2
7	154564	Screw, Door Stop N° 10 x ¾" T/CT T23 C/SUNK	4
8	1451574	Handle Cover R.H. F/C. Door	1
	1451573	Handle Cover L.H. F/C. Door	1
9	1451752	Door FIP F/C. R.H.	1
	1451736	Door FIP F/C. L.H.	1
10	1450832K	Gasket, Door F/C.	1
11	1443405	Bin, Bottle	1
12	1443408	Bottle, Finger	1
13	1441756	Bin, Full Width	1
14	1441780	Bin, Half Width	2
15	1447608	Utility Drawer, RH	1
16	1443624	Utility Runner, RH	1
17	1443625	Utility Runner, Centre	1
18	1441562	Lock, Knob	1
19	1441563	Lock, Latch	1
20	1447737	Utility Bin, Dec LH	1
21	1443623	Utility Runner, LH	1
22	1453102	Bin, Dairy	1
23	1441790	Door, Dairy R.H.	1
24	1441791	Door, Dairy L.H.	1
25	1448066	Egg Tray	1
26	1441771	Bin, Freezer	2
27	N.P.N.	Silked Screened	x
28	1450831K	Gasket, Door Fzr.	1

MODEL: WTM4400WC (WHITE)

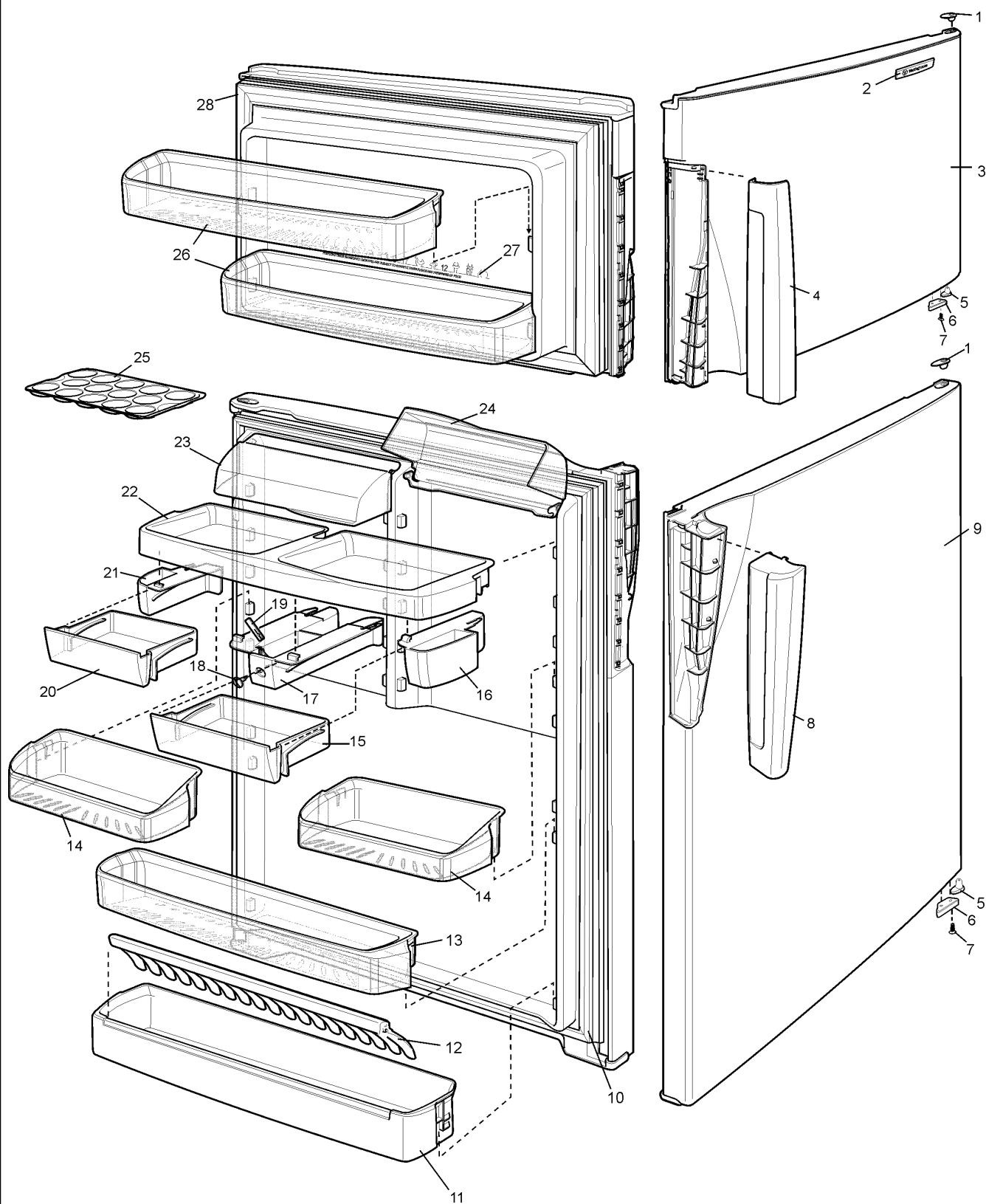
EX. VIEW DRAWING 6676A
DOOR ASSEMBLIES



ITEM	PART N°	DESCRIPTION Ex. 6676A	QTY
1	1443579	Thimble, Filler Assy. Closed	2
2	1458193	Nameplate, Westinghouse	1
3	1451779	Door FIP Fzr, R.H.	1
	1451764	Door FIP Frz, L.H.	1
4	1451574	Handle Cover L.H. Fzr. Door	1
	1451573	Handle Cover R.H. Fzr. Door	1
5	1443580	Thimble, Cam Assy. Closed	2
6	1427662	Stop, Door	2
7	154564	Screw, Door Stop N° 10 x ¾" T/CT T23 C/SUNK	4
8	1451574	Handle Cover R.H. F/C. Door	1
	1451573	Handle Cover L.H. F/C. Door	1
9	1451776	Door FIP F/C. R.H.	1
	1451761	Door FIP F/C. L.H.	1
10	1450832K	Gasket, Door F/C.	1
11	1443405	Bin, Bottle	1
12	1443408	Bottle, Finger	1
13	1441756	Bin, Full Width	1
14	1441780	Bin, Half Width	2
15	1447608	Utility Drawer, RH	1
16	1443624	Utility Runner, RH	1
17	1443625	Utility Runner, Centre	1
18	1441562	Lock, Knob	1
19	1441563	Lock, Latch	1
20	1447737	Utility Bin, Dec LH	1
21	1443623	Utility Runner, LH	1
22	1441798	Bin, Dairy	1
23	1441790	Door, Dairy R.H.	1
24	1441791	Door, Dairy L.H.	1
25	1448066	Egg Tray	1
26	1441771	Bin, Freezer	2
27	N.P.N.	Silk Screened	x
28	1450831K	Gasket, Door Fzr.	1

**MODELS: WTM5200PB (PACIFIC SILVER)
WTM5200WB (WHITE)**

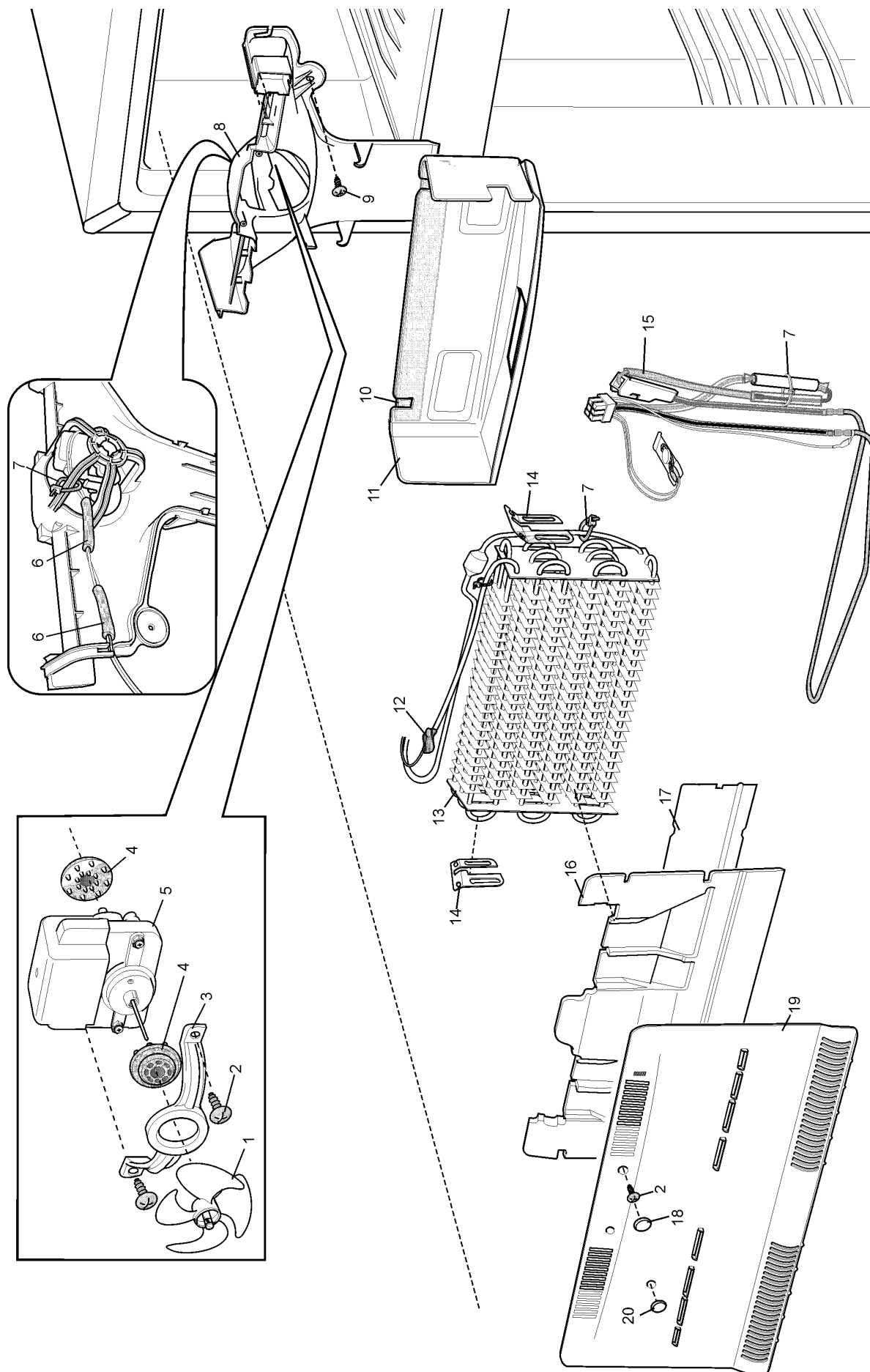
**EX. VIEW DRAWING 6644
DOOR ASSEMBLIES**



ITEM	PART N°	DESCRIPTION Ex. 6644	PB	WB
1	1443579	Thimble, Filler Assy. Closed	2	2
2	1458193	Nameplate, Westinghouse	1	1
3	1451801	Door FIP Frz R.H.	1	
	1451788	Door FIP Frz L.H.	1	
	1451719	Door FIP Frz R.H.		1
	1451729	Door FIP Frz L.H.		1
4	1453901	Handle Cover R.H. Frz. Door	1	
	1453902	Handle Cover L.H. Frz. Door	1	
	1451573	Handle Cover R.H. Frz. Door		1
	1451574	Handle Cover L.H. Frz. Door		1
5	1443580	Thimble, Cam Assy. Closed	2	2
6	1427662	Stop, Door	2	2
7	154564	Screw, Door Stop N° 10 x 3/4" T/CT T23 C/SUNK	4	4
8	1453901	Handle Cover L.H. F/C. Door	1	
	1453902	Handle Cover R.H. F/C. Door	1	
	1451573	Handle Cover L.H. F/C. Door		1
	1451574	Handle Cover R.H. F/C. Door		1
9	1451798	Door FIP F.C. RH.	1	
	1451785	Door FIP F.C. LH.	1	
	1451716	Door FIP F.C. RH.		1
	1451726	Door FIP F.C. LH.		1
10	1450837K	Gasket, Door F.C.	1	1
11	1443404	Bin, Bottle	1	1
12	1443407	Bottle, Finger	1	1
13	1441753	Bin, Full Width	1	1
14	1441777	Bin, Half Width	2	2
15	1447606	Utility Drawer RH	1	1
16	1443624	Utility Runner RH	1	1
17	1443625	Utility Runner Centre	1	1
18	1441562	Lock, Knob	1	1
19	1441563	Lock, Latch	1	1
20	1447736	Utility Bin, Dec LH	1	1
21	1443623	Utility Runner LH	1	1
22	1453101	Bin, Dairy	1	1
23	1441787	Door, Dairy LH.	1	1
24	1441786	Door, Dairy RH.	1	1
25	1448066	Egg Tray	1	1
26	1441768	Bin, Freezer	2	2
27	N.P.N.	Silk Screened	x	x
28	1450836K	Gasket, Door Fzr.	1	1

**MODELS: WTM3900SB , WTM3900WB
WTM4200WB WTM4400WB**

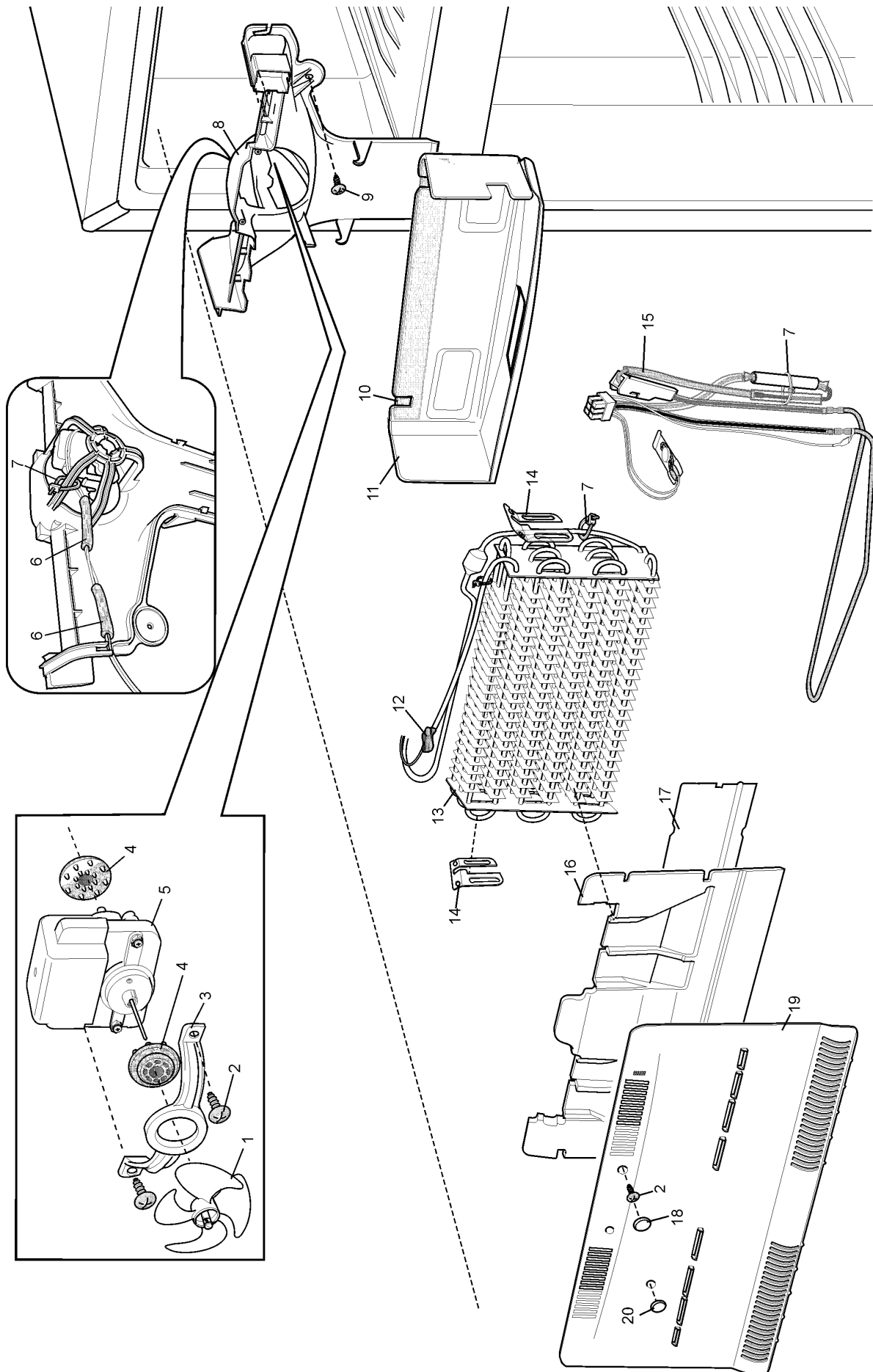
**EX. VIEW DRAWING 6716
FREEZER ASSEMBLY**



ITEM	PART N°	DESCRIPTION Ex. 6716	QTY
1	1446167	Fan Blade Assy.	1
2	1449422	Screw, #8 x 1/2" TF TA PAN HD	2
3	1435137	Bracket, Fan	1
4	1446048	Grommet, Fan Mounting	2
5	1453263	Motor, Fan 5watts	1
6	1424984	Foam Tape	1
7	1416248	Cable Tie	3
8	1441002	Shroud, Fan Moulded	1
9	1449412	Screw, #8 x 1/2" TF Flange WH HD	4
10	1445861	Foam Sealing Tape	1
11	1451269	Trough, Drain Assy.	1
12	1437017	Noise Damper	1
13	1452950	Evaporator Assy.	1
14	1458312	Bypass Seal Plastic	2
15	*1454341	Defrost Heater Harness Assy. (Includes Heater, Thermal Fuse & DTT)	1
16	1440874	Insulation, (Evaporator Cover)	1
17	1456004	Heat Shield (Evaporator Cover)	1
18	1442951	Plug Button	2
19	1455899	Evaporator Cover Assy. (Includes Items 16 & 17)	1
	1451193	Evaporator Cover	1
20	1460380	Plug Button	1
Note: * This Defrost Heater Assembly must only be replaced by the same assembly designed specifically to be used with R600a refrigerant. Under no circumstances should an individual component in the assembly be replaced. An assembly must be replaced with an assembly.			

MODELS: WTM5200WB (WHITE)

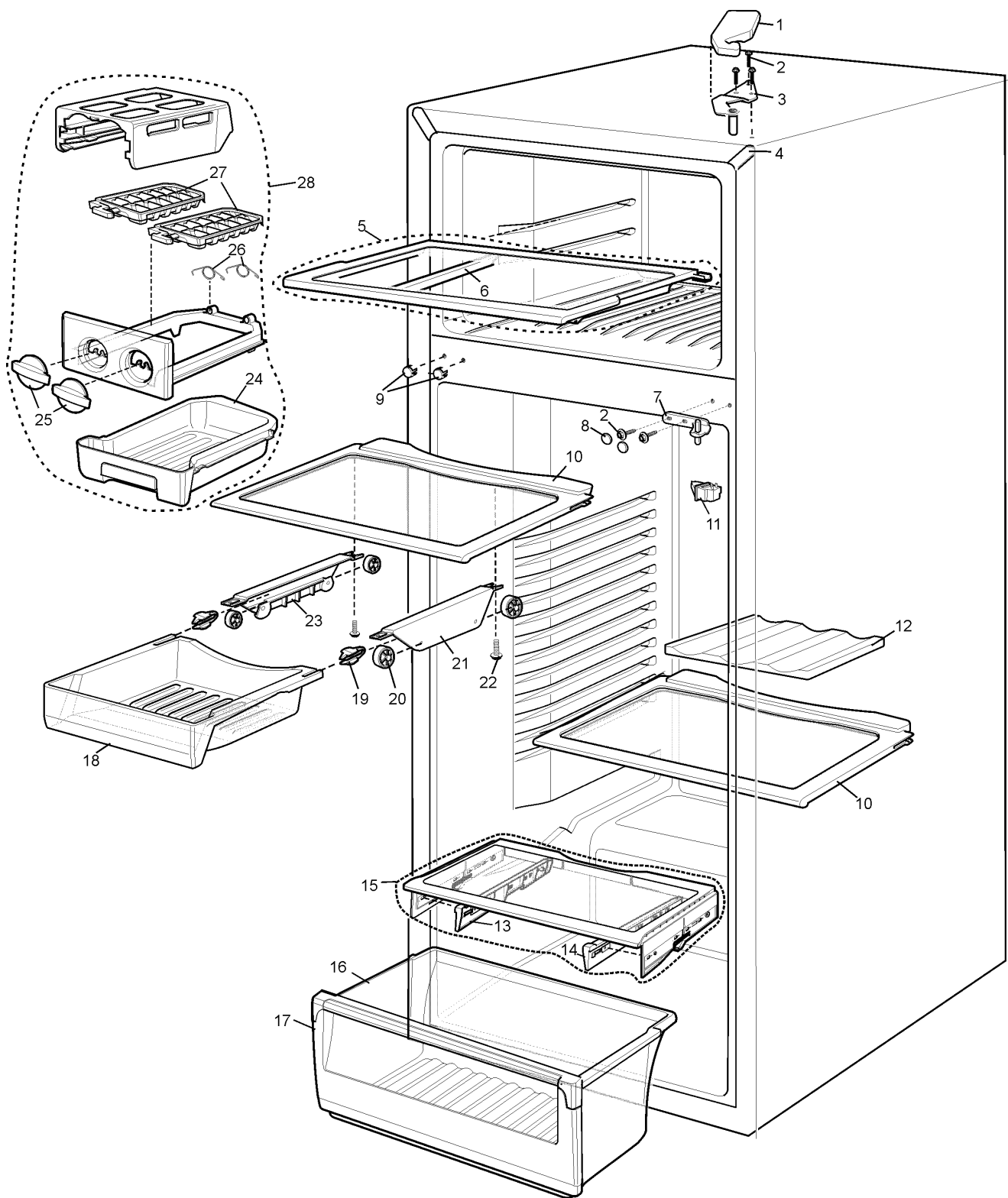
EX. VIEW DRAWING 6716A
FREEZER ASSEMBLY



ITEM	PART N°	DESCRIPTION Ex. 6716A	QTY
1	1446167	Fan Blade Assy.	1
2	1449422	Screw, #8 x ½" TF TA PAN/HD	2
3	1435137	Bracket, Fan	1
4	1446048	Grommet, Fan Mounting	2
5	1453263	Motor, Fan 5watts	1
6	1424984	Foam Tape	1
7	1416248	Cable Tie	3
8	1440923	Shroud, Fan Moulded	1
9	1449412	Screw, #8 x ½" TF Flange HD WHT	4
10	1445861	Foam Sealing Tape	1
11	1451271	Trough, Drain Assy.	1
12	1437017	Noise Damper	1
13	1452951	Evaporator Assy.	1
14	1458312	Bypass Seal Plastic	2
15	*1454340	Defrost Heater Harness Assy. (Includes Heater, Thermal Fuse & DTT)	1
16	1441652	Insulation, (Evaporator Cover)	1
17	1456003	Heat Shield (Evaporator Cover)	1
18	1442951	Plug Button	2
19	1455900	Evaporator Cover Assy. (Includes Items 16 & 17)	1
	1451192	Evaporator Cover	1
20	1460380	Plug Button	1
Note: * This Defrost Heater Assembly must only be replaced by the same assembly designed specifically to be used with R600a refrigerant. Under no circumstances should an individual component in the assembly be replaced. An assembly must be replaced with an assembly.			

**MODELS: WTM3900SB (STAINLESS STEEL)
WTM3900WB (WHITE)**

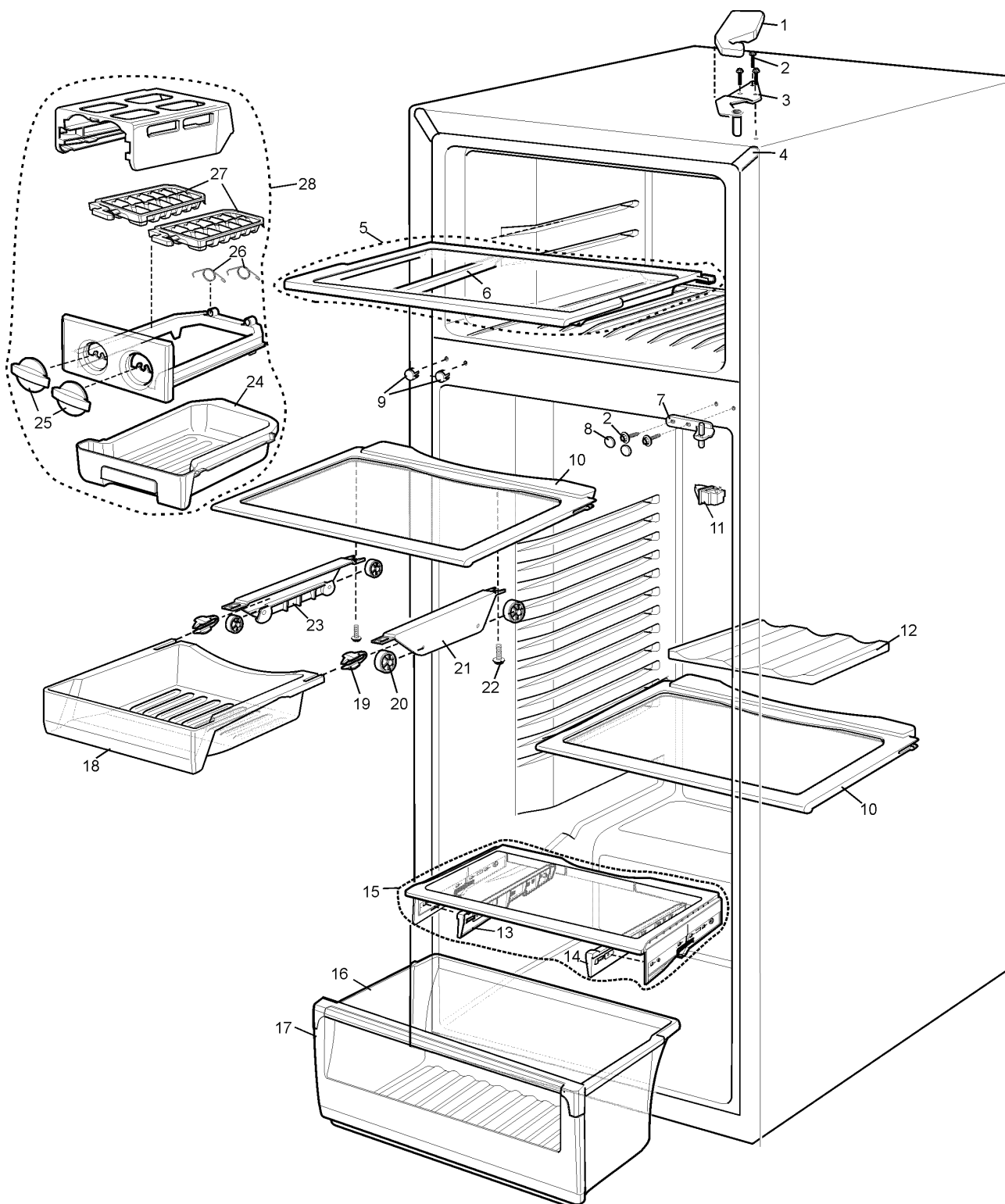
**EX. VIEW DRAWING 7296
CABINET ASSEMBLY**



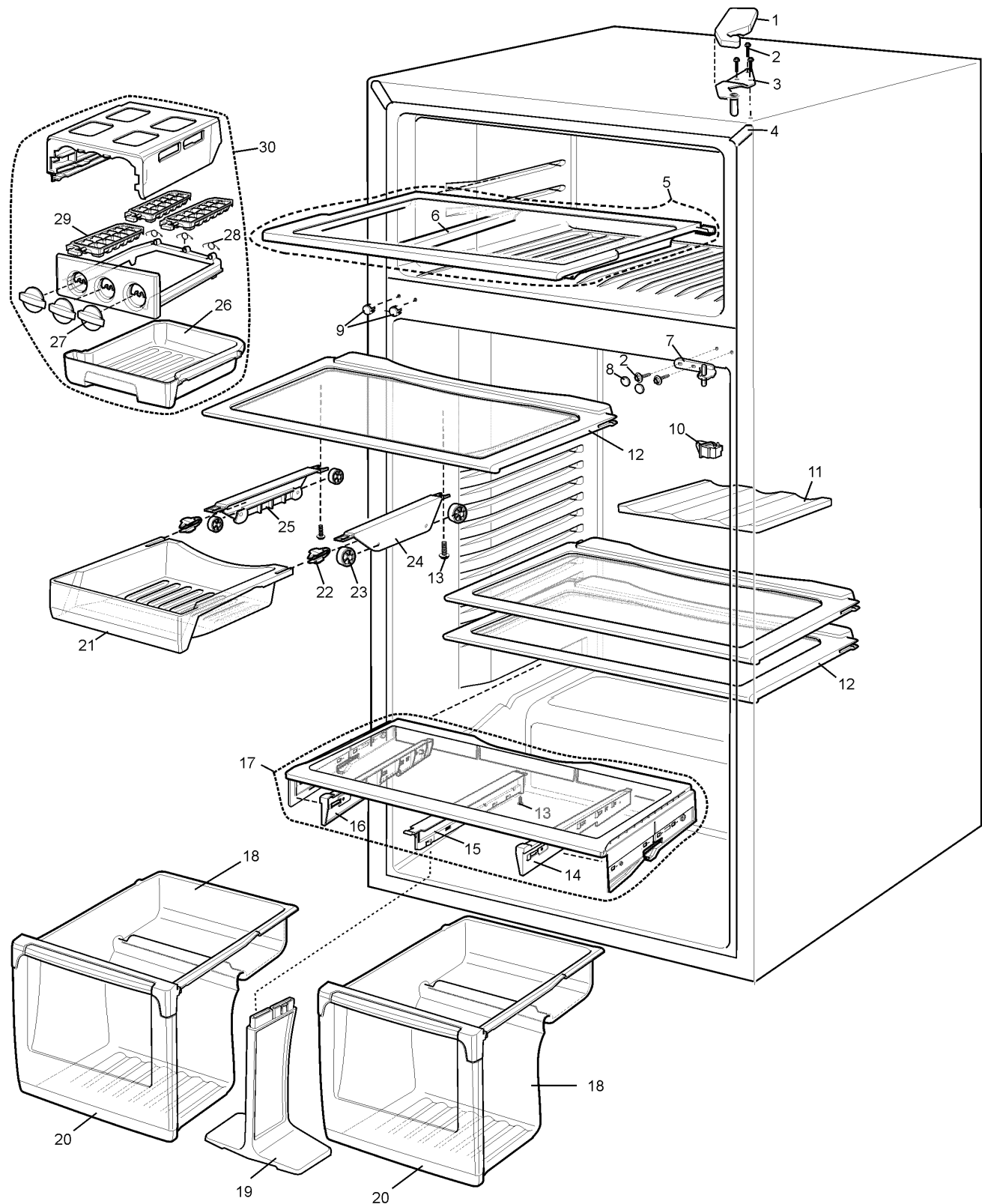
ITEM	PART N°	DESCRIPTION Ex. 7296	SB	WB
1	1449941	Cover, Hinge RH (Grey SYD 1212-A)	1	
	1449942	Cover, Hinge LH (Grey SYD 1212-A)	1	
	1442280	Cover, Hinge RH (White)		1
	1443565	Cover, Hinge LH (White)		1
2	1449414	Screw, Centre/Top Hinge	5	5
3	1448261	Hinge, Top RH	1	1
	1448262	Hinge, Top LH	1	1
4	1450894	Cap, Corner (Grey SYD 1212-A)	2	
	1450853	Cap, Corner (White)		2
5	1451156	Shelf, Freezer Assy. Glass (Includes Item 6)	1	1
6	Refer Item 5	Part Of Item 5	x	x
7	1449939	Hinge, Centre (Grey)	1	
	1449843	Hinge, Centre (White)		1
8	1449940	Cap, Screw (Grey SYD 1212-A)	2	
	1425223	Cap, Screw (White)		2
9	1432141	Plug Hole, (White)	2	2
10	1441662	Shelf Assy. Glass	3	3
11	1446958	Switch, Light	1	1
12	243214802	Bottle Holder (White)	1	1
13	Refer Item 15	Part Of Item 15	x	x
14	Refer Item 15	Part Of Item 15	x	x
15	1452624	Cover, Crisper Assy. (Includes Items 13 & 14)	1	1
16	1451414	Crisper Bin Rear	1	1
17	1451513	Facia Assy., Crisper	1	1
18	1443713	Deli Bin, Shallow Assy.	1	1
19	1441869	Skid, Deli Bin	2	2
20	1442228	Roller Wheel, Deli	4	4
21	1453077	Runner, Deli Shallow RH	1	1
22	1449413	Screw, Deli Runner	2	2
23	1453078	Runner, Deli Shallow LH	1	1
24	UYOK-A541CBFA	Ice Cube Box	1	1
25	JKNB-A076CBFA	Knob Ice Cube Tray	2	2
26	MSPR-A061CBW0	Spring, Ice Cube Tray	2	2
27	USRA-A308CBFA	Tray, Ice Cube Tray	2	2
28	1455571	Twist & Serve Carriage Assy. (Includes Items 24, 25, 26 & 27)	1	1

**MODELS: WTM4400WB (WHITE)
WTM4200WB (WHITE)**

**EX. VIEW DRAWING 7296A
CABINET ASSEMBLY**



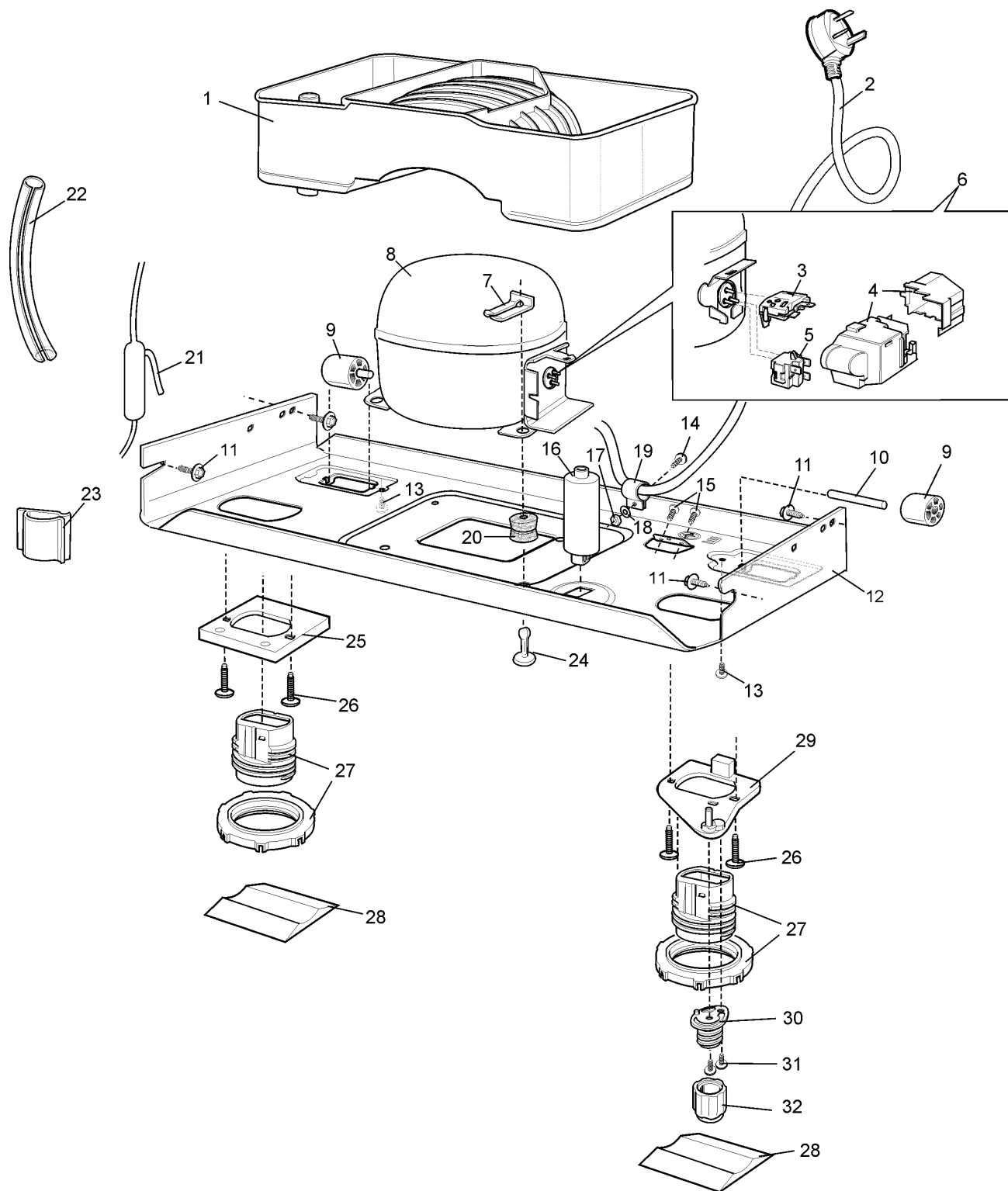
ITEM	PART N°	DESCRIPTION Ex. 7296A	WB
1	1442280	Cover, Hinge RH (White)	1
	1443565	Cover, Hinge LH (White)	1
2	1449414	Screw, Centre/Top Hinge	5
3	1448261	Hinge, Top RH	1
	1448262	Hinge, Top LH	1
4	1450894	Cap, Corner (Grey SYD 1212-A)	
	1450853	Cap, Corner (White)	2
5	1451154	Shelf Freezer assy. Glass (Includes Item 6)	1
6	Refer Item 5	Part Of Item 5	x
7	1449939	Hinge, Centre (Grey)	
	1449843	Hinge, Centre (White)	1
8	1449940	Cap, Screw (Grey SYD 1212-A)	
	1425223	Cap, Screw (White)	2
9	1432141	Plug Hole, (White)	2
10	1441661	Shelf Assy. Glass	3
11	1446958	Switch, Light	1
12	243214802	Bottle Holder (White)	1
13	Refer Item 15	Part Of Item 15	x
14	Refer Item 15	Part Of Item 15	x
15	1451535	Cover, Crisper Assy. (Includes Items 13 & 14)	1
16	1451414	Crisper Bin Rear	1
17	1451513	Facia Assy. Crisper.	1
18	1443712	Deli Bin, Deep Assy.	1
19	1441869	Skid, Deli Bin	2
20	1442228	Roller Wheel, Deli	4
21	1453079	Runner, Deli Deep RH	1
22	1449413	Screw, Deli Runner	2
23	1453080	Runner, Deli Deep LH	1
24	UYOK-A541CBFA	Ice Cube Box	1
25	JKNB-A076CBFA	Knob Ice Cube Tray	2
26	MSPR-A061CBW0	Spring, Ice Cube Tray	2
27	USRA-A308CBFA	Tray, Ice Cube Tray	2
28	1455571	Twist & Serve Carriage Assy. (Includes Items 24, 25, 26 & 27)	1



ITEM	PART N°	DESCRIPTION Ex. 7297	WB
1	1442280	Cover, Hinge RH (White)	1
	1443565	Cover, Hinge LH (White)	1
2	1449414	Screw, Centre/Top Hinge	5
3	1448261	Hinge, Top RH	1
	1448262	Hinge, Top LH	1
4	1450894	Cap, Corner (Grey SYD 1212-A)	
	1450853	Cap, Corner (White)	2
5	1451153	Shelf, Freezer Assy. Glass (Includes Item 6)	1
6	Refer Item 5	Part Of Item 5	x
7	1449939	Hinge, Centre (Grey)	
	1449843	Hinge, Centre (White)	1
8	1449940	Cap, Screw (Grey SYD 1212-A)	
	1425223	Cap, Screw (White)	2
9	1432141	Plug Hole, White	2
10	1446958	Switch, Light	1
11	243214802	Bottle Holder (White)	1
12	1446203	Shelf Assy. Glass	3
13	1449413	Screw, Deli Runner/Crisper Cover	3
14	Refer Item 17	Part Of Item 17	x
15	Refer Item 17	Part Of Item 17	x
16	Refer Item 17	Part Of Item 17	x
17	1451247	Cover, Crisper Assy. (Includes Items 13, 14, 15 & 16)	1
18	1451246	Crisper Bin, Rear	2
19	1451537	Centre Support Leg	1
20	1451419	Crisper, Facia Assy.	2
21	1443712	Deli Bin, Deep Assy.	1
22	1441869	Skid, Deli Bin	2
23	1442228	Roller Wheel, Deli	4
24	1453079	Runner, Deli Deep RH	1
25	1453080	Runner, Deli Deep LH	1
26	1451388	Twist & Serve Ice Bin 3 Tray	1
27	JKNB-A076CBFA	Knob Ice Cube Tray	3
28	MSPR-A061CBW0	Spring, Ice Cube Tray	3
29	USRA-A308CBFA	Tray, Ice Cube Tray	3
30	1455573	Twist & Serve Carriage Assy. (Includes Items 26, 27, 28 & 29)	1

MODELS: WTM3900SB (STAINLESS STEEL)
WTM3900WB (WHITE)
WTM4400WB (WHITE)
WTM4200WB (WHITE)

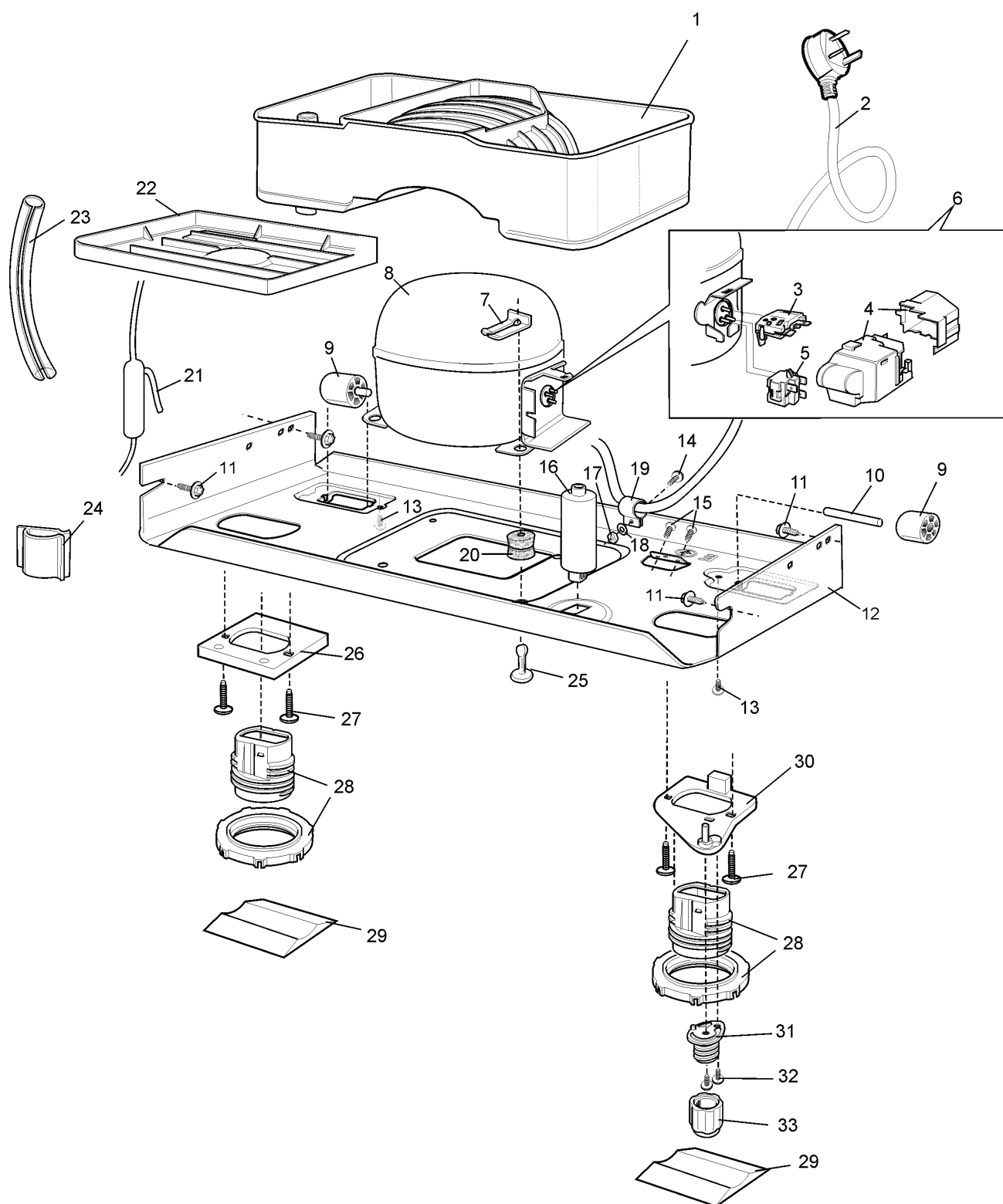
EX. VIEW DRAWING 7326
MACHINE COMPARTMENT



ITEM	PART N°	DESCRIPTION Ex. 7326	QTY
1	1459130	Pan, Drain (To Suit ETZ110)	1
2	1454137	Cord, Service R600a	1
3	Refer Item 6	Overload, Protector	x
4	Refer Item 6	Junction Box	x
5	Refer Item 6	P.T.C. Relay	x
6	1459787	Kit Electrics (To Suit <i>ETZ110</i>)	1
7	1449402	Clip, Compressor Retaining	4
8	1461761	Compressor, ETZ110	1
9	1449731	Roller, Rear (Light Grey)	2
10	1451845	Shaft, Roller Rear	2
11	1449407	Screw, #12-14, 16.0mm	12
12	1450593	Base Plate, Compressor	1
13	1449401	Screw, #8-32 x 3/8	2
14	1449415	Screw	1
15	1449410	Screw, 8/32 “ x ½” Thread Cut	2
16	1454175	Capacitor, 4µf 400 volts Snap In	1
17	1449423	Nut	1
18	1449433	Lock Washer	1
19	1438128	Clamp	1
20	1446306	Grommet, Rubber Comp. Mtg.	4
21	ES5332	Dryer	1
22	1446166	Drain Tube, Slit, Clear	1
23	1436223	Clip, Self Adhesive	2
24	1416655	Pin, Comp. Mtg.	4
25	1441916	Spacer, Roller, Strikeside	1
26	1449409	Screw, Lower Hinge/Roller Spacer	4
27	1442374	Roller, Adjustable	2
28	1448845	Roller Stop Skid	2
29	1447211	Hinge Plate, Bottom LH (Black)	1
	1447210	Hinge Plate, Bottom RH (Black)	1
30	1441979	Mount Foot Stabilising	1
31	1444541	Screw, M4x8 Mush X/R T-23 ZP	2
32	1441919	Cap, Stabilising Foot	1

MODELS: WTM5200WB (WHITE)

EX. VIEW DRAWING 7327
MACHINE COMPARTMENT



ITEM	PART N°	DESCRIPTION Ex. 7327	QTY
1	1459130	Pan, Drain (<i>To Suit ETZ110</i>)	1
2	1454137	Cord, Service R600a	1
3	Refer Item 6	Overload, Protector	x
4	Refer Item 6	Junction Box	x
5	Refer Item 6	P.T.C. Relay	x
6	1459787	Kit Electrics (<i>To Suit ETZ110</i>)	1
7	1449402	Clip, Compressor Retaining	4
8	1461761	Compressor, WANBAO ETZ110	x
9	1449731	Roller, Rear (Light Grey)	2
10	1451845	Shaft, Roller Rear	2
11	1449407	Screw, #12-14, 16.0mm	12
12	1450594	Base Plate, Compressor	1
13	1449401	Screw, #8-32 x 3/8	2
14	1449415	Screw	1
15	1449410	Screw, 8/32 “ x ½” Thread Cut	2
16	1454175	Capacitor, 4µf 400 volts Snap In R600a	1
17	1449423	Nut	1
18	1449433	Lock Washer	1
19	1438128	Clamp	1
20	1446306	Grommet, Rubber Comp. Mtg.	4
21	ES5332	Dryer	1
22	1448108	Auxiliary Drain Pan	1
23	1446166	Drain Tube, Slit, Clear	1
24	1436223	Clip, Self Adhesive	2
25	1416655	Pin, Comp. Mtg.	4
26	1441916	Spacer, Roller, Strikeside	1
27	1449409	Screw, Lower Hinge/Roller Spacer	4
28	1442374	Roller, Adjustable	2
29	1448845	Roller Stop Skid	2
30	1447211	Hinge Plate, Bottom LH (Black)	1
	1447210	Hinge Plate, Bottom RH (Black)	1
31	1441979	Mount Foot Stabilising	1
32	1444541	Screw, M4x8 Mush X/R T-23 ZP	2
33	1441919	Cap, Stabilising Foot	1

Release Date:
05/04/2013